

CUSTOM INFRARED AND  
2-in-1 COMBINATION INFRASAUNA®





## CUSTOM INFRARED AND INFRASAUNA® *For Residential and Commercial*

### CUSTOM INFRARED SAUNA ROOMS AND 2-IN-1 COMBINATION TRADITIONAL FINNISH SAUNA PLUS FAR-INFRARED

As infrared saunas have grown in popularity, two questions often emerged: “Can I get a CUSTOM Infrared (IR) sauna made to fit my own design ideas?” and “Can I combine infrared with a traditional sauna heater?”

Now, happily the answer to both questions is an emphatic “Yes!” Finnleo’s new InfraSauna® (I/S) is an industry first—an ETL safety listed product line that offers the following:

- Custom Infrared sauna on your framed walls
  - Build new or convert an existing sauna into I/S or IR
- Custom designed Modular/Prefab I/S or IR-only
- Hallmark I/S 44 Series Saunas with IR added

### CUSTOM AND FLEXIBLE:

The I/S sauna provides the best of both worlds. Do you like traditional sauna but your spouse prefers infrared sauna? No problem. On weekends you like a traditional sauna taken with others—and with lots of steam—but during the work week you like mild, soothing infrared sauna heat therapy? No problem. The InfraSauna® by Finnleo is the ultimate sauna—a blending of our Traditional Finnish Saunas with our CarbonFlex® Infrared Technology.

This wonderful combination room provides pleasure beyond what a traditional or infrared sauna can do individually. Finnleo’s CarbonFlex® far-infrared heating system can be incorporated into virtually any sauna room design.

Let your imagination go. For the first time in the worldwide sauna industry, there are now IR options to give you exactly what you want.

# FINNLEO'S PATENTED LOW EMR/LOW EF FAR-INFRARED TECHNOLOGY

*The Healthiest and Safest Far-Infrared Saunas in the World*



Pure Infra™ saunas by Finnleo provide peace of mind. Peace of mind knowing you are using the Lowest EMR and EF infrared sauna in the world. Peace of mind knowing the product is backed by a 90 year old sauna company and the largest sauna and steam company globally. Peace of mind relaxing in the soft, soothing and body enveloping deep absorbing heat of a "Pure Infra" Sauna by Finnleo. Available in standard or custom sizes. Only Finnleo can offer you an infrared product for any shape and space.

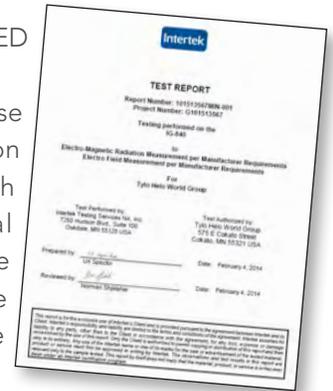
## WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Infrared saunas radiate EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas, we have spent the last several years developing a new and break-through technology that nearly eliminates this radiation while still maintaining the positive effects of

infrared sauna. We call it Pure Infra™ (multiple patents in the U.S., Canada and International) and this new technology is exclusive to Finnleo. It's the only infrared sauna technology that has radiation levels below the tough Swedish radiation standards throughout the sauna room including all points of body contact.

## EMR/EF INDEPENDENTLY VERIFIED BY INTERTEK.

The only Sauna manufacturer to use international 3rd party verification with test in "Actual" use with all connections and electrical distribution points in place. Beware of lab bench test reports which are dramatically different from real life full room tests.



## PURE HEAD-TO-TOE COMFORT WITH FINNLEO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—"cold spots"—where no IR waves reach the body, and "hot spots" when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo's Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology, Finnleo's CarbonFlex® emitters generate even heat and wall-to-wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disperses heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

Due to Finnleo's patented technology, all Finnleo "Pure Infra" Saunas have EMR levels throughout the sauna room below 2 mG and EF levels below 1 Vm (the lowest in the industry), measured at the point of body contact. Beware: other companies claiming Low EMR have radiation spikes throughout the room (floor, walls and ceiling).



Even, wall-to-wall heat distribution; no cold spots



Low sidewall emitters + bench heat



In-floor heat



## CUSTOM INFRARED ON YOUR FRAMED WALLS

*New Construction or Convert Existing Sauna into Infrared-Only and InfraSauna®*

A Custom Infrared Sauna, an option previously unavailable, will meet your special needs. Where IR was once limited to a few fixed sizes and models—now Custom Infrared and Custom InfraSauna® are available in limitless shapes and sizes; you are limited only by your design imagination.

### FOR NEW CONSTRUCTION—TRULY “CUSTOM” INFRARED AND INFRAASAUNA®

The options with our Custom IR/IS are endless...with innovative use of glass windows and all-glass doors, angles, curves, special lighting and sound systems. Your design (or with our free design service incorporating your ideas), in partnership with Saunatec experience and quality, assures unmatched form and function.

Handcrafted to your plan, we'll pre-cut the finest hand-selected wood for your walls and ceiling, we'll pre-build the benches and door, and include a CarbonFlex® IR Panel Kit sized for your room—all for installation on your framed walls. Simply provide the inside dimensions of the framed walls, the door location and your preference for bench configuration—and we'll do the rest. Need design assistance to overcome potential challenges? Visit with your local specialty Finnleo dealer, or call or email us.

Custom Infrared Saunas and Custom InfraSaunas are perfect for new construction or remodeling: residential, hotels, health clubs, condos and apartments.

## TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom InfraSauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.

## UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Finnleo's custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will precut, size and plan each component to fit your existing sauna cabin. And you'll be able to control both the traditional heater and infrared from a single convenient digital control pad.

## MODULAR INFRA SAUNA® PACKAGE

Our modular InfraSauna® package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless Steel Sauna Heater with SaunaLogic® digital control (Junior heater for saunas less than 150 cubic feet; Viki heater for saunas up to 420 cu. ft.).
- Hand-crafted wall and ceiling panels in a select sauna wood of your choice
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade such as Deco-style bench system
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels, bench design upgrades, recessed lighting to color light therapy, and more



Custom Infrared, 6' x 6'



Infra panels can be ordered for any sauna up to 420 cu. ft.



Color light therapy added to an infra sauna



# INFRA-SAUNA®

## 2-IN-1 COMBINATION SAUNA AND FAR-INFRARED

**CarbonFlex®**



The innovative Finnleo InfraSauna® provides pleasure beyond what a traditional or infrared sauna can do individually. At times, you might prefer to bask leisurely in the comfort of a traditional sauna. When time is tight or you're in the mood for a milder heat therapy, the infrared option is the answer. Our advanced traditional sauna technology has been seamlessly combined with CarbonFlex far-infrared technology that can be included in virtually any Finnleo Modular sauna or Finnleo Custom Cut sauna up to 425 cu. ft.

### INFRA-SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Premanufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Nordic Spruce, Cedar, or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, rocks and installation hardware.



# HALLMARK INFRASAUNA IS44

FOR LIMITED SPACE OR FOR THOSE WHO SAUNA BATHE ALONE

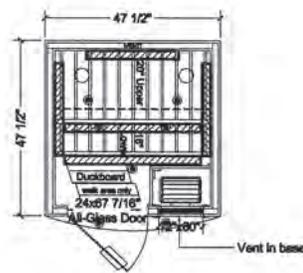


For those who sauna bathe alone, or with one other—or for those who have limited space, the diminutive Hallmark IS44, 4' x 4' two person sauna just might be the best value in the market today. The IS44 comes complete, from the factory, with a "Two-in-One InfraSauna Dual Heating System" comprised of Finnleo's Low EMR/EF Infrared heating panels as well as a stainless steel traditional sauna heater. Simply assemble and plug in to a 120 volt household outlet. The SaunaLogic control panel allows you to easily select "Infrared" or "Traditional" Finnish sauna, depending upon what you're in the mood for.

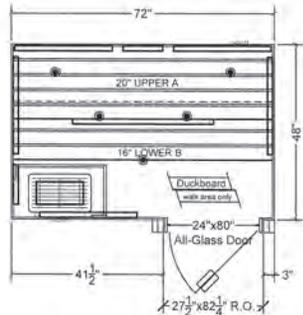


Shown at right are several layout options for custom infrared or custom InfraSauna®. Virtually any design or shape can be converted into a sauna from as small as 12 sq. ft. to as large as 60 sq. ft. Contact your local Finnleo dealer or Finnleo headquarters today for help in designing your custom Infrared or InfraSauna®.

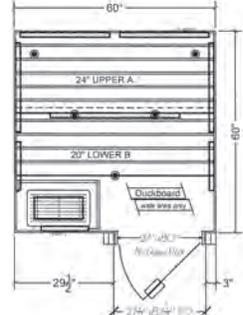
HM-IS44



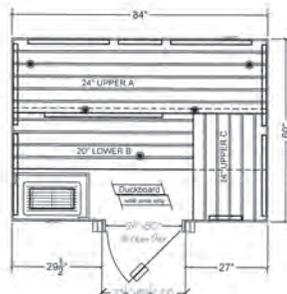
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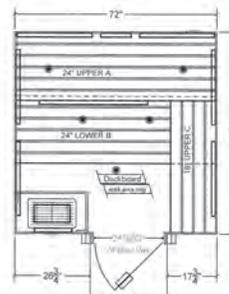
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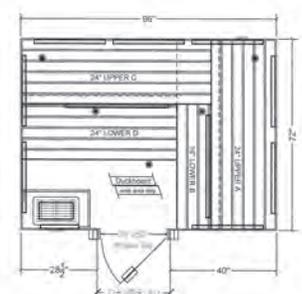
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CCIS66L



CCIS68L





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Inspired by nature