

# FINNLEO CUSTOM SAUNA SERIES

Traditional Sauna, Low EMR/Low EF Infrared, and InfraSauna  
Indoor and Outdoor



  
**finnleo**<sup>®</sup>  
pure sauna

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# PURE SAUNA

We live by the “Pure Sauna” motto. Not only are we committed to providing the finest products for the best sauna experience, we stay true to our authentic Finnish roots and our commitment to nature and the environment.

The world moves on outside the walls of your Finnleo sauna. But within, a gentle yet persistent heat makes its way to your core. The day’s stresses melt away as you let yourself go in the wash of comfort. There are no distractions. You can think, feel, be yourself once again.

These walls represent the finest quality construction and European design. This sauna looks as good as it feels. In here, inspired aesthetics and engineering quietly combine to offer welcome refuge. A genuinely simple pleasure you are free to enjoy time and time again.

Finnleo has been providing sauna solutions for more than 100 years—going back to 1919 in Finland. Finnleo continues to build on its proud heritage, building on authentic sauna concepts but with design, quality and technology to provide the ultimate, wellness-enhancing sauna experience.



Making the Relaxation-Fitness-Wellness Connection











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## BETTER LIVING THE FINNLEO WAY

Finnleo is TyloHelo World Group, the largest sauna and steam bath company in the world, with a history dating back to 1919 when the company was established in Wyborg, Finland. The Finnleo experience is as genuine as it gets, because our saunas are designed to deliver the same simple, uncomplicated pleasure people have been enjoying for thousands of years. There is the solid comfort knowing we use responsibly-sourced wood from northern forests. Our heating engineering is based on tried and true principles of our authentic Finnish roots. We call it Pure Sauna, and with Finnleo you can enjoy it in the comfort of your own home as often as you like.



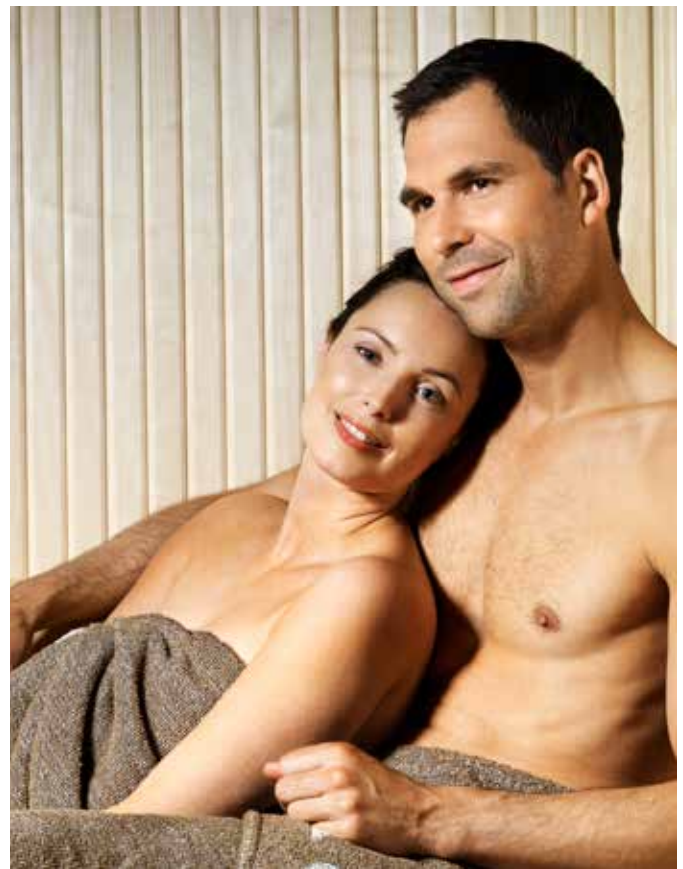


# RELAX

Modern living is complicated. We have had to become experts in time and stress management. Our work is more demanding, our home and life responsibilities more challenging than any previous generation.

At Finnleo, we believe this only makes the case for owning a sauna—and taking advantage of its purifying comfort daily—even more important. A few minutes of deep, soothing heat melts away the day's stresses. We emerge relaxed, revived and ready for whatever the day may bring.

In here, we can share a few precious moments with those closest to us. Let conversation flow freely. Or simply give ourselves a chance to breathe, to slow down and reflect, to help ourselves be better by feeling better.





## HEALTH & WELLNESS

Much has been made of the health benefits of sauna bathing—and with good reason. Physically, nothing is more reinvigorating than a deep, healthy sweat every day.

Tension fades. Muscles unwind. Toxins are flushed from your body. You get a cardiovascular workout as blood vessels dilate and your heart rate increases, burning calories. Natural chemicals are released—endorphins—reducing mental stress, soothing sore muscles and joints, and inducing a deeper sleep. Skin is cleansed of bacteria, and dead cells are replaced—leaving you with a soft, glowing appearance.

A few minutes a day is all it takes to look and feel better. The body's response to gentle, persistent heat is well-documented and proven. Which is why more and more doctors are recommending sauna and its purifying benefits.





Though our saunas are not FDA-registered medical devices, and thus don't make any specific claims on the health benefits achieved by regular sauna bathing, there are numerous, well-done and respected sauna medical studies that suggest tremendous health benefits can be achieved with regular sauna bathing. The articles in our Health and Wellness Library at [www.finnleo.com](http://www.finnleo.com) may be of interest to you to get a deeper understanding about the link between sauna and wellness.



## HEALTH BENEFITS

**1. Saunas reduce stress and improve overall health, wellness and performance.** Not surprisingly, sauna bathers most frequently cite stress reduction as the number one benefit of sauna use. Medical studies often determine that stress in our daily lives can negatively affect our health. In fact, the vast majority of disease (e.g. heart disease) is at least partially stress-related. Heat bathing in a sauna provides stress relief in a number of ways. It's a warm, quiet space without any distractions coming from the outside. The heat from the sauna relaxes the body's muscles, improves circulation and stimulates the release of endorphins. Endorphins are the body's all-natural "feel good" chemical, and their release provides a truly wonderful "after sauna glow."

**2. Saunas aid in recovery after intense physical activity.** Saunas relax muscles and soothe aches/pains in both muscles and joints.

Under the high heat provided by a sauna, the body releases endorphins. Endorphins can have a mild, enjoyable "tranquilizing effect" and the ability to minimize the pain of joint and muscle soreness from, say, an intense physical workout. Body temperature also rises from the heat of the sauna. This causes blood vessels to dilate, therefore increasing blood circulation. This increased blood flow in turn speeds up the body's natural healing process via soothing aches and pains and/or speeding up of the healing of minor bruises or cuts. After participating in physical sports, use the heat and/or steam of a sauna to promote muscle relaxation by helping to reduce muscle tension and eliminate lactic acid and/or other toxins that may be present.

**3. Saunas improve brain health.** A 20-year study conducted with more than 2,300 participants at the University of Eastern Finland by Dr. Jari Laukkanen and his colleagues revealed regular sauna use (4-7 times per week) at 176 degrees F for 19 minutes lowered the risk for both Alzheimer's & Dementia.

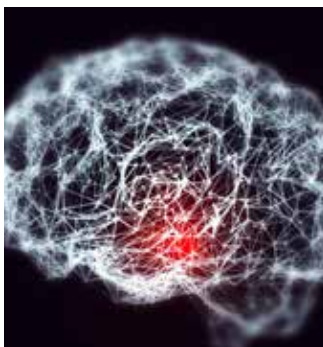
**4. Saunas relieve stress.** The heat in the sauna helps us to relax and regulates the level of cortisol in our blood. Cortisol is the hormone that is released when we're stressed, and too high levels of cortisol can lead to a number of health issues such as problems with the immune system and with sleeping. Sauna bathing reduces the levels of cortisol in our blood, and instead it stimulates the production of serotonin. Serotonin is our "happy hormone" that makes us feel good.

**5. Saunas flush toxins.** Deep sweating in a sauna can help reduce levels of lead, copper, zinc, nickel, mercury and chemical - toxins commonly absorbed just from interacting with our daily environments.

**6. Saunas cleanse skin.** When the body sweats, skin is cleansed and dead skin cells are replaced - keeping your skin in good working condition.

**7. Saunas can help you sleep better.** Research shows the slow, waning effect of declining endorphins after a sauna can help you get to sleep faster and stay asleep longer.

Discover more healthy benefits of the Finnleo pure sauna experience at <http://www.finnleo.com>.

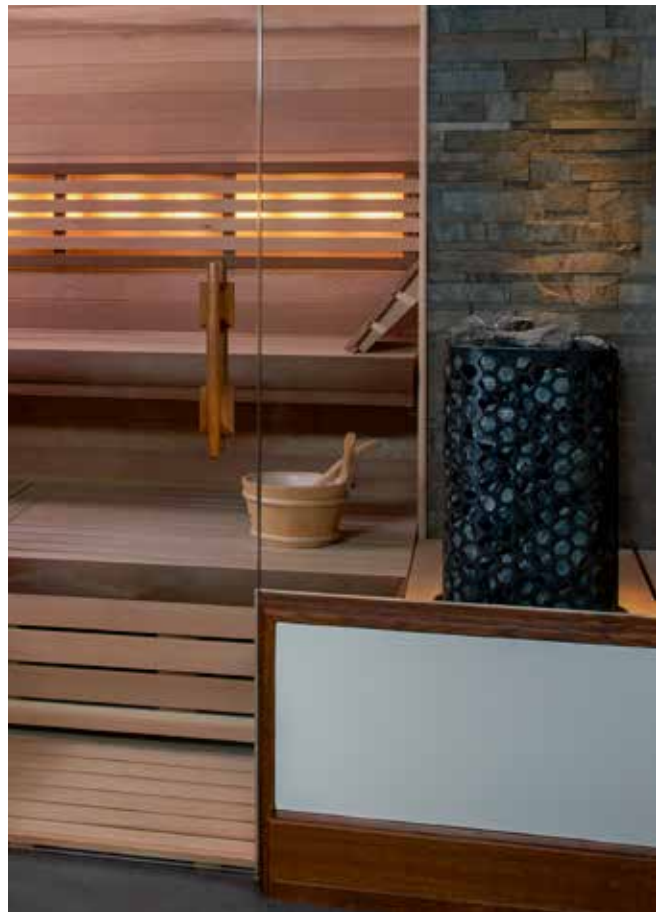


## DESIGN

True to our roots, Finnleo invests heavily in ensuring the Scandinavian design aesthetic and overall sauna experience is reflected in all our products. Finnleo's "Tonttu" series of sauna heaters and interior solutions, for instance, were developed in collaboration with world renowned industrial designers Ristomatti Ratia and Esa Vapaavuori.

The Pikkutonttu and Himalaya heaters revolutionized possibilities for interior sauna design, allowing innovations such as raised platforms with the heater rising through them to benches wrapped around the heater. The Tonttu and the Himalaya rock tower heater series are characterized by adherence to the uncluttered feel, freshness and casual elegance of Scandinavian design.

The collaboration has also led to stunning interior solutions never before seen in traditional saunas. Their aesthetic purity and clean lines epitomize the highest standards of Scandinavian design, enhancing the pure sauna experience. The new interiors have completely changed the way saunas look and how they can be used and enjoyed.



## QUALITY

When you choose Finnleo, you are ensuring only the very highest level of quality will become part of your home. We work on the principle that quality is important to even the smallest detail. This is your assurance that only the best materials, design and production processes are used in creating your pure sauna experience.

As a TyloHelo World Group company, Finnleo has the largest and most advanced sauna and heater manufacturing plants in the world. In addition, we have the most extensive research and development program of any sauna manufacturer — to provide you with products that are innovative, yet true to the genuine traditions of sauna and bathing.

All Designer, Sisu, Outdoor, Patio and Custom Cut sauna rooms are proudly manufactured in the USA.



# PRODUCT RANGE

Finnleo is the market leader and has the most complete line of traditional and infrared saunas. From entry level portable saunas, to deluxe saunas with custom lighting, custom benching and multiple wood choices and styles, Finnleo has a solution for every taste and budget.

Finnleo design and quality is evident throughout our product lines. We are proud to be able to offer the widest range of exclusive features and options, letting you stylize the interior and exterior to suit your home and decor. What's more, help with planning, sales, installation and service are simply a phone call away. With Finnleo, it is easy to shape a pure sauna experience that is exactly right for you.

Finnleo works mill-direct (Pacific Northwest and Baltic Region), using only the highest quality, hand-selected wood for its saunas: Clear Vertical Grain Hemlock and Western Red Cedar, European Grade A Nordic White Spruce—all from verified sustainable forests.



Custom Cut



Designer



Hallmark



Metro



Infrared



Himalaya



Canadian Hemlock



Nordic White Spruce



Clear Western Red Cedar

## ENVIRONMENTAL

### FINNLEO THE NATURAL CHOICE

The Finnleo pure sauna experience is designed from a profound respect and care for the nature that inspires it. We take our environmental responsibility seriously—in everything from recycling and manufacturing waste on a local level, to sourcing timber from sustainably-managed forests originating in countries known for their responsible forestry management.

We have also taken great care to ensure our saunas use as little energy as possible.

Compared to hot tubs and jetted tubs, Finnleo saunas use much less power to heat and stay warm. This not only saves you money, but is much better for our environment. Because for us, the sauna experience can only be truly pure if it includes peace of mind.

# HOW TO CHOOSE THE SAUNA DESIGN PERFECT FOR YOUR TASTE AND BUDGET

## 1 SAUNA TYPE

Pages 16-27

### PERMANENTLY-INSTALLED CUSTOM



- **Luxuriously designed, handcrafted for framed wall applications**
- Size and design details are virtually unlimited
- Sauna interior is manufactured to fit your exact framed space, then installed on existing framed walls
- Choice of wood on exterior and interior: Clear Canadian Hemlock, Clear Western Red Cedar and Nordic White Spruce
- Custom Infrared or Combination InfraSauna available

### FREE-STANDING CUSTOM



- **Modular, freestanding saunas**
- Indoor (Designer or Sisu Series) or Outdoor (Metro, Euro Patio or Patio)
- Though luxurious in look and quality, the Finnleo Free Standing Custom sauna rooms are made of prefabricated panels
- Choice of wood on exterior and interior: Clear Canadian Hemlock, Clear Western Red Cedar and Nordic White Spruce
- Custom Infrared or Combination InfraSauna available

### PLUG-N-PLAY PORTABLE



- **Fixed sizes and features (not customizable), free standing**
- Five models of indoor traditional saunas (Hallmark Series)
- Seven models of IR saunas
- Two models of combination InfraSauna rooms



# 2 INTERIOR TYPE

Pages 26-35

# 3 HEATER TYPE

Pages 42-51

- Custom selection of bench styles in multiple wood choices
- Choose from six backrest designs, including ergonomic designs
- Custom selection of lighting: backrest lighting, valance lighting, wall lights, ceiling puck lights
- Customized glass features: full-wall glass panels and/or sidelight windows to create a more visually appealing and more open sauna

- Choose from a wide range of heaters from wall-heaters to Finnleo's rock tower heaters, the Piccolo or Himalaya. Controls are matched with heater selection, from simple built-in controls, to basic touch controls, to deluxe programmable touch screen controls with apps

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- Interiors are feature rich but not customizable
- Clear Canadian Hemlock interior and exterior
- Ceiling backrest light system including color light therapy
- Built-in floor with vinyl surface
- Bluetooth sound system

- Includes stainless steel wall-mounted heater selected according to sauna room size (Junior or Designer heater) with SaunaLogic2 control
- The Plug-N-Play product line is not included in this catalog



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# CUSTOM-CUT SAUNAS

## PERMANENTLY INSTALLED CUSTOM SAUNAS

LUXURIOUSLY DESIGNED, HANDCRAFTED FOR  
FRAMED WALL APPLICATIONS

Finnleo Custom-Cut saunas give you options you might not have thought possible. Personal design preferences. Solutions for odd or limited spaces. The beauty of a Custom-Cut solution is you get to have your sauna, your way—and still benefit from Finnleo materials, expertise, and quality engineering.

Finnleo Custom-Cut saunas are perfect for homes, hotels, corporate fitness centers, health clubs... The possibilities are endless. Custom-Cut saunas are handmade using the highest quality sauna woods: clear vertical grain Canadian Hemlock, clear Western Red Cedar or quality Nordic whitewoods, glass panels, and relaxing diffuse lighting—just like in the finest saunas of Europe.

**finnleo**<sup>®</sup>  
pure sauna







# A LUXURY HOME SPA

PROJECT: LUXURY HOME SPA, DENVER, CO

Glass creates the feeling of space and light. A sauna doesn't need to be enclosed entirely of wood but can become part of the overall home-spa space with the use of a full glass front wall, or even a glass-to-glass corner. Glass can also be used to open up a sauna to the outside. What better way to relax in the sauna than by looking out on a beautiful view?

This beautiful home-spa-with-sauna was in Denver with panoramic views of the Rocky Mountains. The homeowners are world travelers and wanted to incorporate some of their favorite things they have enjoyed in their travels, including features from a spa in Italy they visited.





This home spa has features from the homeowner's favorite Italian Spa, including sauna, adjacent steam bath and soaking tub.



PROJECT: LUXURY HOME SPA  
CEDAR LAKE, MINNEAPOLIS

This stunning home spa was created as a healthy retreat for a busy professional couple who live an active, healthy lifestyle. This home spa was designed to take advantage of their lake view. The all-glass front and floating top bench give the sauna an open, European feel. A sauna combined with a swim in the cool waters of the adjacent lake is the ultimate spa experience!







# CREATE A HOME FITNESS CENTER

PROJECT: HOME FITNESS CENTER, MINNEAPOLIS, MN

An unfinished lower level was transformed into a well-designed space for family to enjoy time together and for entertaining friends. The premier feature of the finished space is an exercise room with a custom Finnleo sauna, providing the family an at-home gym & spa. The sauna has become a regular part of their workout routines.







A sauna can become an integral part of an in-home workout area.



## BATHROOM AS A SPA

PROJECT: MASTER BATH SUITE IN THE DOWNTOWN MINNEAPOLIS HOME OF OSMO VÄNSKÄ, MUSIC DIRECTOR MINNESOTA ORCHESTRA

This beautiful Finnleo custom sauna is in the home of Osmo Vänskä, Music Director of the Minnesota Orchestra. Osmo's sauna is a great addition to his beautiful master bath suite. The custom sauna from Finnleo was designed to fit in the footprint of a large jetted tub which was removed. Sauna features include: panoramic Solace all-glass front, indirect backrest lighting and black granite stone behind the Himalaya rock tower heater. The sauna provides a luxurious warm glow to the entire master bath suite.







"This is my best sauna ever! I think the Himalaya heater gives the best löyly ever--such a wonderful steam. It makes the experience for me better than anything else I've seen."

Osmo Vänskä



# CREATE LUXURY LIVING SPACE

The modern-day sauna is not only a place of relaxation and wellness therapy but also a home design feature to be proud of.

Glass, stone, diffused lighting, and special combinations of light and dark wood are becoming popular - challenging tradition and providing a feeling of luxury.

A wall of stone adds depth to a sauna. Behind the heater, stone can act as an imposing design feature. Dark materials like slate and brick add a more urban and contemporary feel to sauna interiors.

Well placed lighting really completes a sauna and adds to the overall experience. Create a soothing, calming space with recessed LED lighting in the backrests.







**PROJECT: RICE FAMILY SAUNA**

When constructing their new family home, the Rice's wanted to include a family gym--a workout area including a sauna and shower area. The sauna incorporates a Himalaya heater in the center of the sauna, with wrap-around benches--making enough seating area for the family, or for the kids and their friends. Indirect lighting and spacious windows overlooking the shower area give the sauna a comforting, open feel.



Sauna and shower area lead into an in-home fitness area.





## ADD SAUNA TO AN UNUSED SPACE

### CUSTOM-CUT SAUNA INSTALLED UNDER A STAIRWAY

"I'd love to have a sauna but I just don't have any available physical space!" A sauna can be incorporated into an unused closet or even under a stairway--as shown in these images. A comfortable 2-3 person



sauna tucks under a stairway, with full-platform middle bench, custom sloped ceiling, and a Junior or Piccolo heater through the lower bench.

# RENOVATE AN EXISTING BATHROOM

## PROJECT: ERIC AND TERESA B. BATHROOM SAUNA

An active, professional couple incorporated a beautiful Finnleo custom sauna into their master bathroom by using the footprint of their former jetted tub. The jetted tub never got used, so it was replaced with a sauna which now can be used daily for enjoyment and to fit their healthy lifestyle.



### All Finnleo® Custom-Cut Saunas include:

- Interior walls and ceiling, cut-to-length tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo® heater, rocks and heater guard
- Preassembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Prehung All-Glass door (or other door options)
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Sauna bucket, ladle and all hardware
- Manufactured in the USA by Finnleo®. Choose from six door options, several interior options, and three wood options: Nordic Whitewoods and Abachi—the trademark of Finnleo® Saunas, or clear Western Red Cedar, Canadian Hemlock with Abachi or Taika.

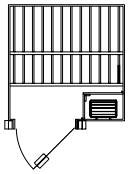
Door options: see page 56-57.



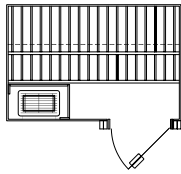
# CUSTOM-CUT PERMANENTLY INSTALLED SAUNAS

Examples of Finnleo Custom-Cut Series. Dimensions shown are approximate I.D. of sauna room. Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for Custom-Cut saunas.

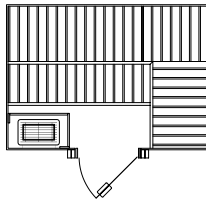
CC44 - 4'x4'



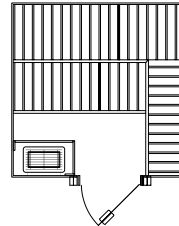
CC46 - 4'x6'



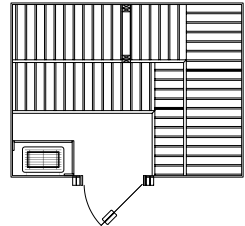
CC57 - 5'x7'



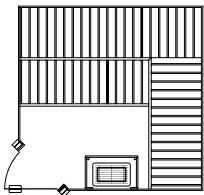
CC66 - 6'x6'



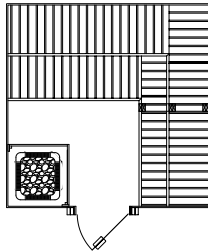
CC68 - 6'x8'



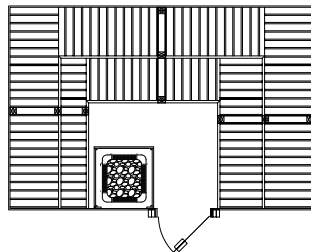
CC775 - 7'x7'



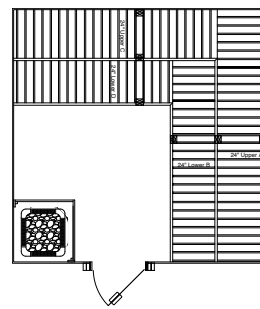
CC88 - 8'x8'



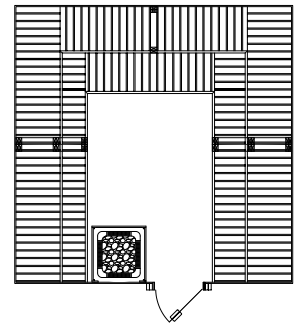
CC812 - 8'x12'



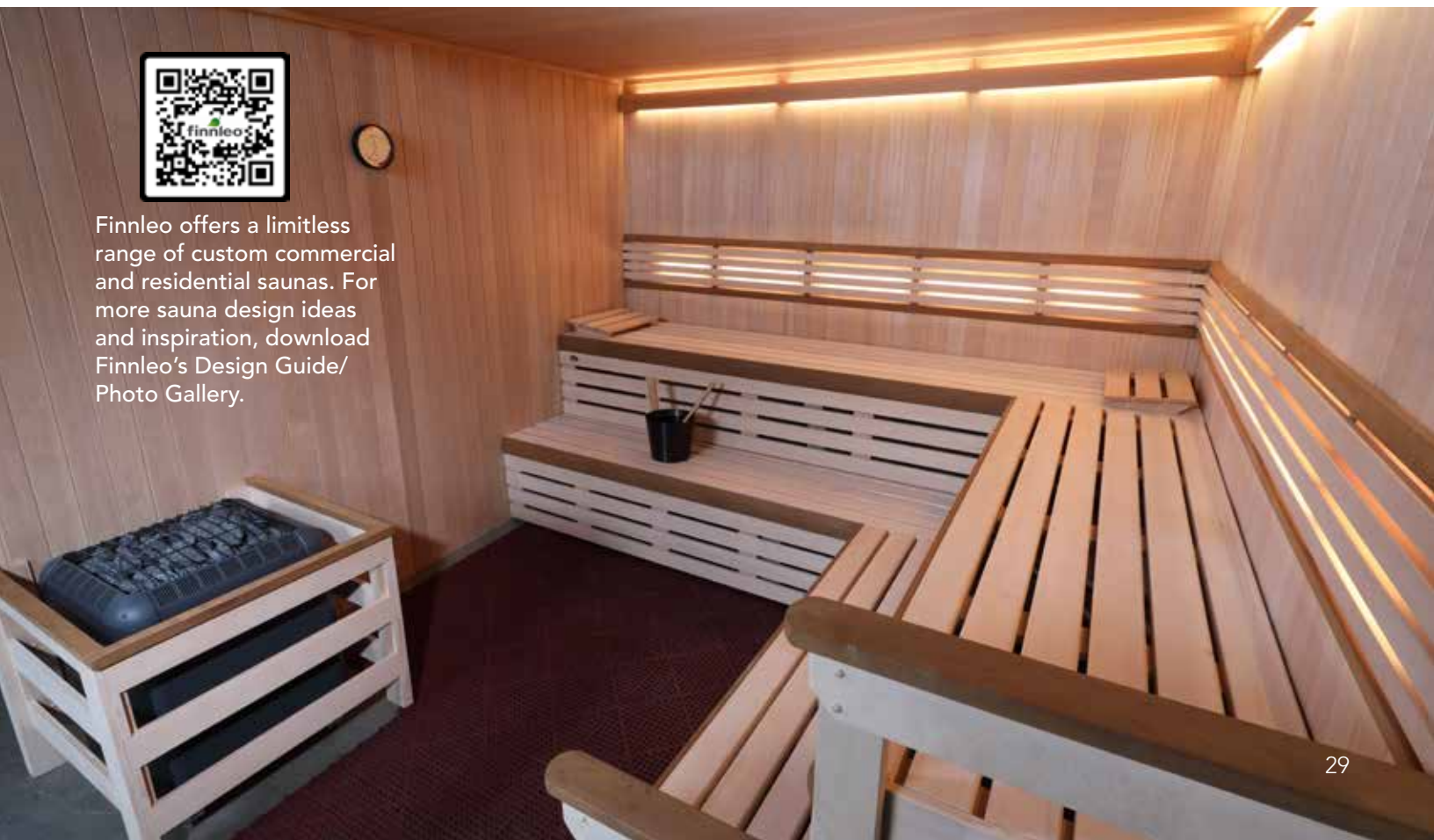
CC1010 - 10'x10'



CC1212 - 12'x12'



Finnleo offers a limitless range of custom commercial and residential saunas. For more sauna design ideas and inspiration, download Finnleo's Design Guide/Photo Gallery.



# CUSTOM-CUT COMMERCIAL SAUNAS

For large commercial saunas, and large residential saunas, Finnleo's Commercial Sauna line provides great design combined with high quality and peak performance. Found in prestigious professional sports facilities, high-end health clubs and spas, the Commercial Series can be designed to fit almost any space. Contact Finnleo for free design assistance from our sauna design team.

## PROJECT: HEWING HOTEL ROOF-TOP SPA, MINNEAPOLIS, MN

Rooftop at Hewing Hotel includes a luxurious Finnleo custom sauna, as well as a spa and cocktail lounge. Enjoy panoramic views of the Minneapolis skyline from this Rooftop oasis in the vibrant North Loop!

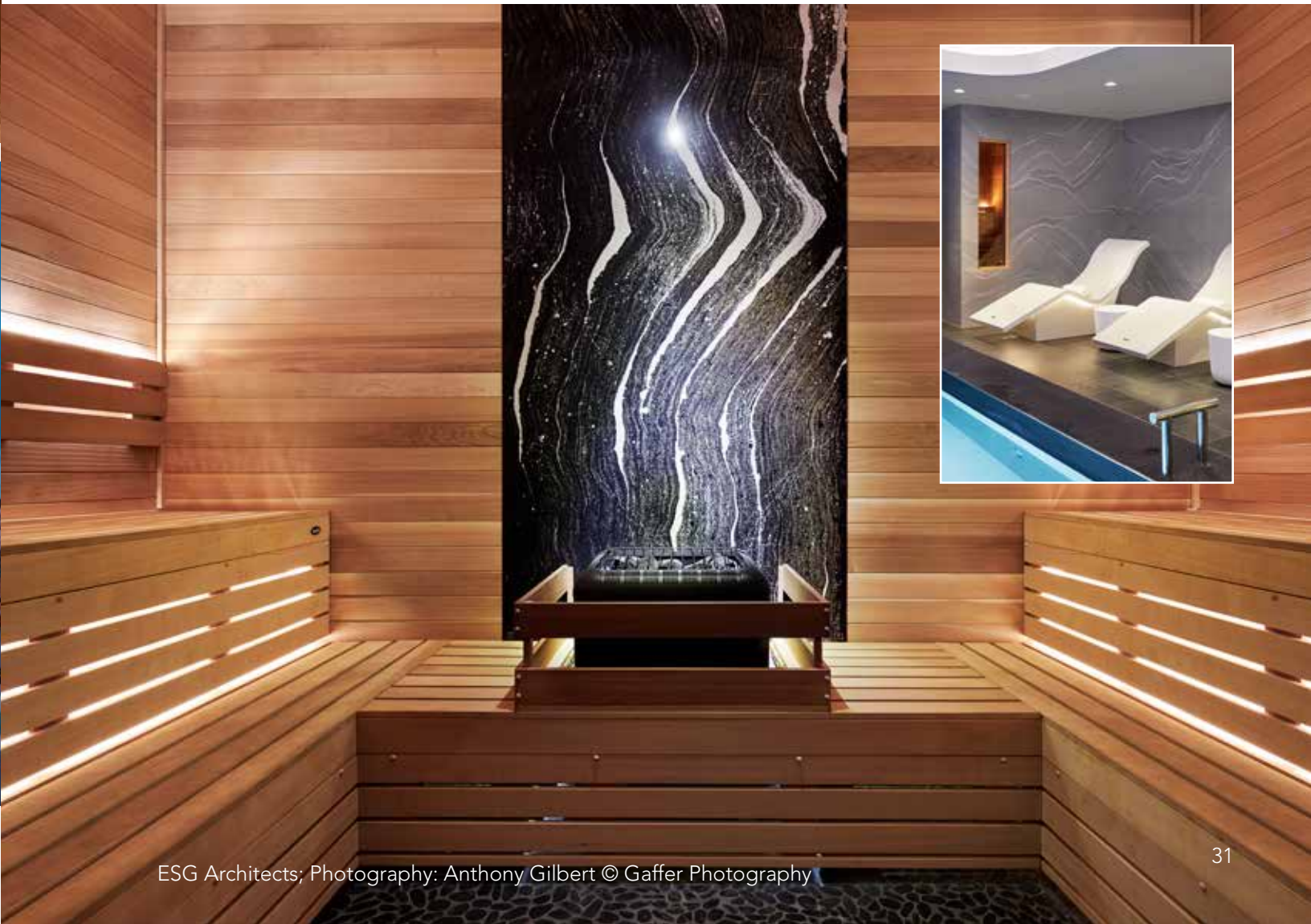




PROJECT: ANDA SPA, HOTEL IVY,  
MINNEAPOLIS, MN

The Anda Spa is a modern wellness retreat in the historic Hotel Ivy in downtown Minneapolis. From [andaspa.com](http://andaspa.com): "The philosophy at Anda Spa, a Swedish word meaning 'spirit', is rooted in balance. Our modern wellness retreat focuses on a deeper sense of well-being, allowing you to reconnect your body, mind and spirit."

Finnleo was proud to work with the Anda Spa to create a sauna that seamlessly integrates with the total spa experience. The sauna includes comfortable 2-level benches for sitting or lying down—with a window to the spa area. A key design element of the sauna is a large piece of black Cambria quartz with white "heatwave"—installed on the back wall above the heater.



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# TRADITIONAL SAUNAS

MODULAR FREE-STANDING  
CUSTOM SAUNAS



**finnleo**<sup>®</sup>  
pure sauna

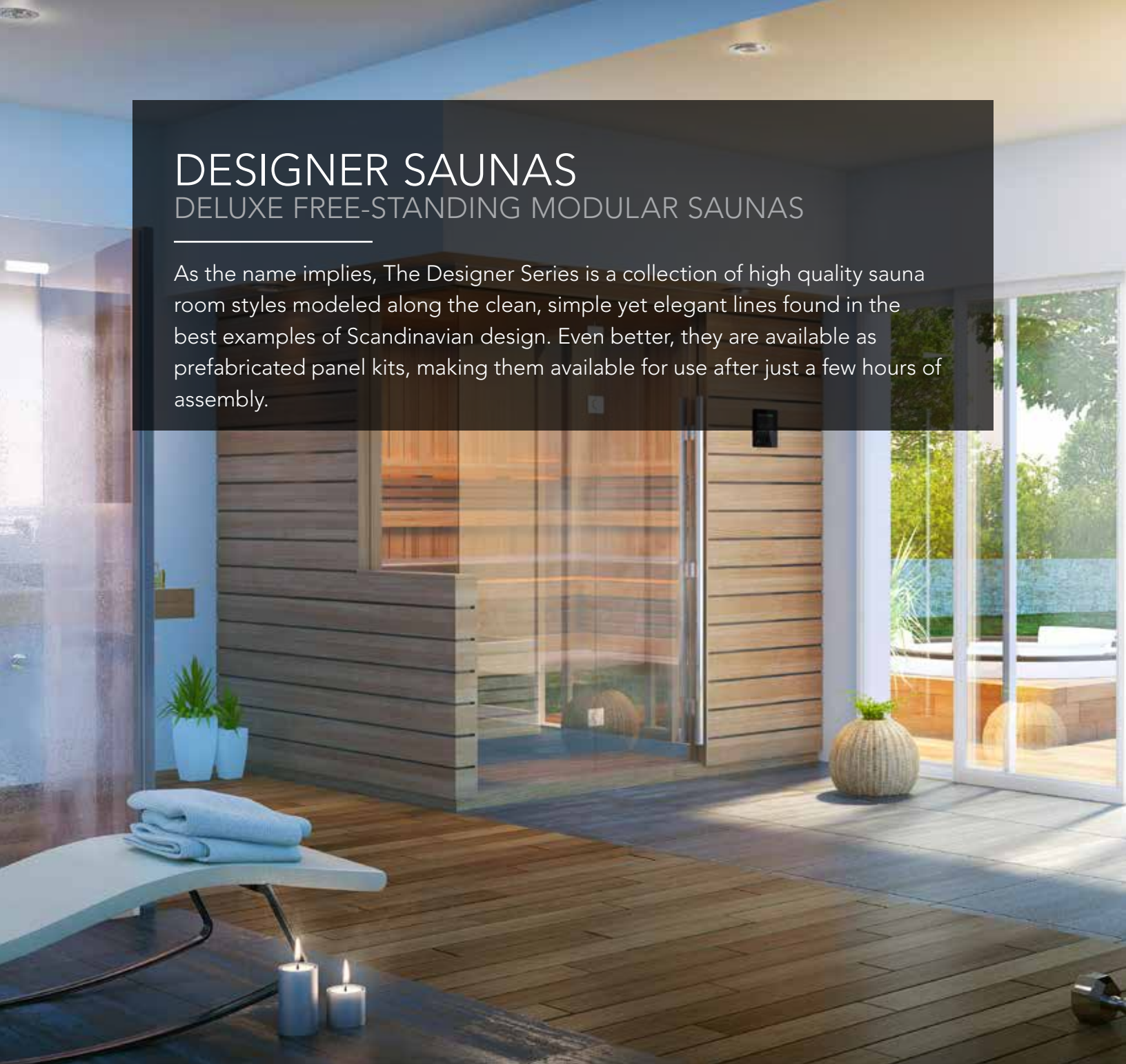




# DESIGNER SAUNAS

## DELUXE FREE-STANDING MODULAR SAUNAS

As the name implies, The Designer Series is a collection of high quality sauna room styles modeled along the clean, simple yet elegant lines found in the best examples of Scandinavian design. Even better, they are available as prefabricated panel kits, making them available for use after just a few hours of assembly.





## DESIGNER SAUNAS

Finnleo's Designer Series are the most luxurious saunas available in North America. Loaded with upgrades, Designer saunas offer unequalled choice in aesthetics, function, quality and convenience, making the decision to enhance your home with a personal wellness center even easier.

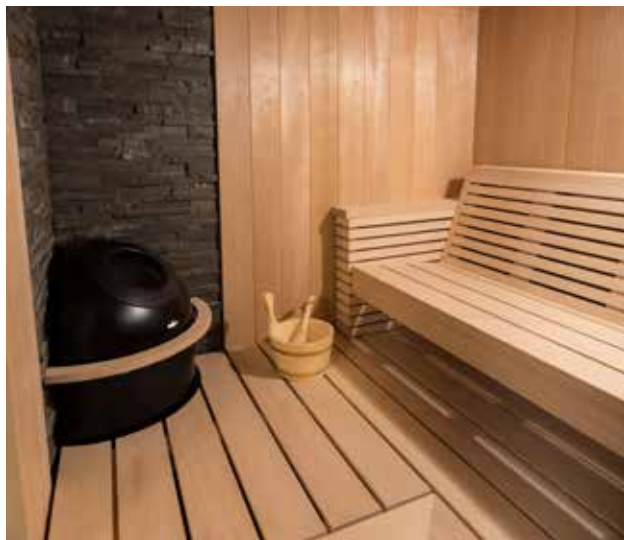
Designer saunas are crafted from a selection of the highest quality woods milled to Finnleo's exacting standards. Each sauna has individually selected and finished boards and comes with precision finished doors and windows. Extensive use of glass and angles gives each sauna an air of exclusivity balanced with a warm and welcoming feel.

The clean, contemporary styling and obvious quality of Finnleo's Designer saunas make it almost impossible to believe they're made from prefabricated panels. Your sauna is delivered as a complete kit, and will be ready to use after only a few hours of assembly. Top quality materials and engineering ensure your Designer sauna will be as inviting in the years to come as it is today.

Choose from Twilight, Vita, Serenity, Seaside, Solace, Centurion, or Mystique. Individual layouts and features are shown on pages 36-43. Or visit [www.finnleo.com](http://www.finnleo.com) for more photos and information.

## DESIGNER SAUNAS

- Choose from seven distinct styles, each individualized with unique comfort and aesthetic features.
- Comes complete with benches, lighting, heater, interior and exterior paneling—everything you need to start enjoying your sauna within hours of delivery
- Prefabricated panels crafted from Scandinavian whitewoods or clear Canadian Hemlock or Western Red Cedar sourced from responsibly-managed forests
- Interiors can be upgraded to one of our luxurious interior solutions, enhancing your sauna's look and experience even further
- Easy to assemble, with step-by-step instructions and support that's just a phone call away ensure your sauna will be ready quickly. They're also protected by a full 5-year warranty on all parts and 2-year on-site servicing
- Manufactured in USA by Finnleo





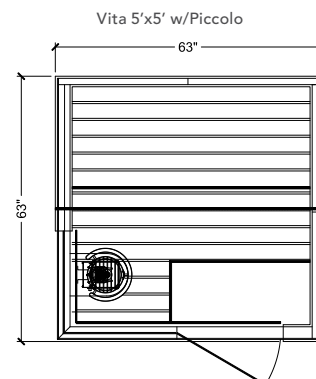




## VITA SAUNA

A diminutive sauna room loaded with luxury—perfect for master bathrooms or smaller spaces that limit the sauna size—but without limiting the features.

- Outside dimensions: Depth 63", Width 63", Height 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests with integral LED lighting
- Mini Gimbal spot light over the heater
- Color therapy/white lighting in ceiling, optional
- Interior and exterior of clear, vertical grain Canadian Hemlock (Western Red Cedar optional)
- Benches and backrests two-tone combination of Canadian Hemlock and Western Red Cedar
- Lower platform bench wraps around heater
- Sauna Heater: Piccolo rock-tower heater, 3.5 kW with Pure 2.0 control





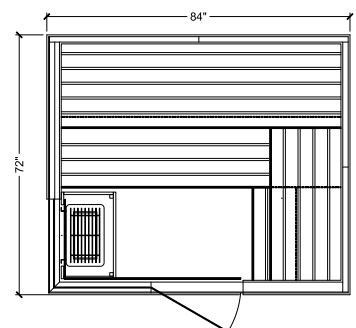
## TWILIGHT SAUNA

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar and Abachi to create a luxurious look and feel
- Exterior of oil rubbed Cedar with black melamine background material
- Sauna heater: Vena with SL2 or Pure 2.0 Control

### Options

- Bluetooth Sound System

Twilight 6'x7' w/ Vena Pure Heater & Pure 2.0 Control





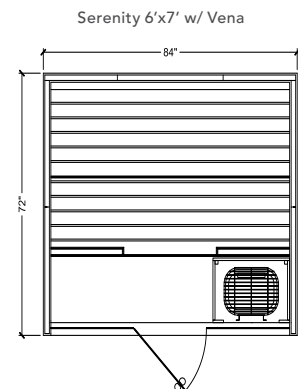


## SERENITY SAUNA

- Outside Dimensions: Depth 72", Width 84", Height: 84"
- Curved ergonomic upper bench and backrest
- Heat treated Alder accents
- Built-in lower bench foot rest
- Full glass front
- Recessed LED Backrest and under bench lighting
- Sauna heater: Vena with SL2 or Pure 2.0 Control

### Options

- Bluetooth Sound System
- Heater upgrades: Himalaya, Pikkutonttu



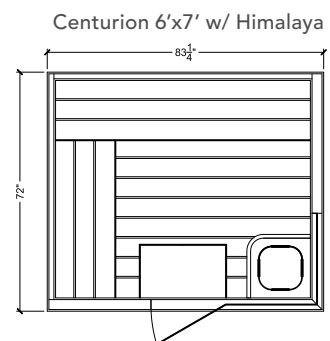


## CENTURION SAUNA

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Clear Canadian Hemlock benches with exclusive black Taika sauna wall paneling
- Exterior of Clear Canadian Hemlock
- Sauna heater: Himalaya with SaunaLogic2

### Options

- Bluetooth Sound System







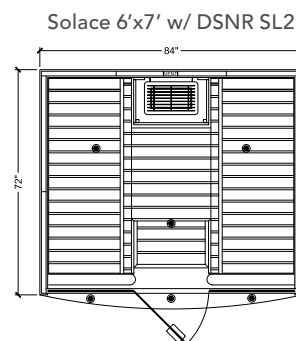
Quantity and location of puck lights may vary from image above.

## SOLACE SAUNA

- Outside dimensions: Depth 72", Width 84", Height 84". With ceiling overhang, O.D. is 77" Deep
- Elegant optional curved overhanging ceiling on front, including optional exterior low-voltage puck lighting
- Low voltage interior lighting, including color light therapy system
- Contemporary European design with wall-to-wall and floor-to-ceiling glass on front sauna wall, including frameless door. All-glass front provides a warm glow when viewing from outside, and a panoramic view from inside
- Clear Canadian Hemlock interior and exterior, combined with Abachi benches and backrests (Nordic White Spruce or Cedar also available)
- Deco-style bench system with wall-to-wall middle platform; bench ends have integral armrests
- Bench layout is ideal for two people to lie down at the same time (4-6 seated)
- As shown, sauna includes DSNR SL2 heater series, or upgrade to Himalaya or Tonttu series

### Options

- Bluetooth Sound System



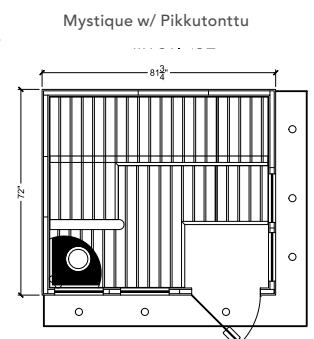


## MYSTIQUE SAUNA

- Outside dimensions: Depth 72", Width 81<sup>3</sup>/<sub>4</sub>", Height 84". With ceiling overhang, O.D. is 82<sup>7</sup>/<sub>8</sub>" D x 93"W
- Overhanging ceiling on front and side, including integral low-voltage puck lighting.
- Expansive use of bronze-tinted glass with four sidelight windows and an all-glass door, creates a warm glow when viewing from outside, and a panoramic view from inside
- Optional "Latte" Interior has dark and light contrasting woods, using oil-rubbed Western Red Cedar with Abachi highlights
- Deco-style benches with wall-to-wall middle platform, and L-shaped upper benches, integral arm rest
- Low-voltage lighting system integral with backrests, for special interior ambience.
- The Mystique can be matched with Himalaya, Vena or Pikkutonttu heater series

### Options

- Bluetooth Sound System







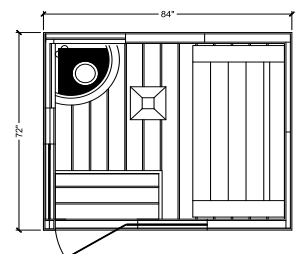
## SEASIDE SAUNA

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Relaxing Seaside moveable bench
- Wide board or regular platform with heater wrap around for elegant look
- Optional rock wall on one or two walls
- Low voltage puck lighting
- Optional wide board tongue and groove walls
- Sauna heater: Pikkutonttu with Digi control

### Options

- Bluetooth Sound System
- Himalaya

Seaside 6'x7' w/ Pikkutonttu



# SISU SAUNAS

## CLASSIC FREE-STANDING MODULAR SAUNAS

Finnleo's Sisu series has become a classic of the sauna world. True to tradition, Sisu saunas are made in the Finnish style of exclusive fine-grained Nordic White Spruce—you'll even notice a subtle scent of deep Finnish forests. Sisu—a clean, pure expression of sauna at its genuine best.

Sisu 5' x 7', Nordic White Spruce & Abachi with Optional Sidelight Windows

### THE ESSENCE OF SAUNA

Free-standing Sisu saunas glow with genuine welcome. The room itself is light and well-ventilated. The wood for walls and ceilings is Nordic White Spruce (European Grade A from sustainably managed Finnish forests) or optional clear Western Red Cedar or premium Canadian Hemlock. The subtle scent of a Finnish forest combined with Scandinavian design provides a pure sauna experience.

Sisu saunas offer unlimited options, from personal size saunas to large club size saunas, making them equally ideal for private or public use. Custom designs and sizes are available as well, and interiors, windows, doors and much more can be personalized with a wide variety of options.

Abachi is used extensively throughout the sauna — wherever skin touches wood — on benches, backrests, head rests and door handles. Abachi wood remains comfortable to the touch even at high temperatures, resists stains and odor absorption, and has no knots or splinters. It is the ultimate sauna bench material, and is used in the finest saunas of Europe.



Sisu 5'X7', Western Red Cedar, Optional Sidelight Windows



Sisu 5'X7', Hemlock exterior and interior with Abachi benches and backrests, Optional Sidelight Windows



You can personalize your sauna with any number of available options including:

- Deluxe interiors (as shown on pg. 48-55)
- Deluxe "Sunburst" interiors
- Bronze tinted sidelite windows (tempered insulated glass)
- Special doors, including Finnleo 's popular all-glass door or etched glass door
- Custom-designed dramatic angles
- Piccolo, Himalaya and Tonttu heater upgrades

Choose from several door and window styles to personalize your sauna and give it the look you want.

Door options include:

- Hemlock door with traditional window
- Hemlock door with window and grids
- All-glass door (standard)
- Etched all-glass door with birch leaf design
- Etched birch leaf door with negative image
- Satin all-glass door for privacy
- Sidelight window options in multiple panel locations or tint options

All doors are prehung and include handles and preinstalled latching system. See door info on page 56-57.



Standard Sisu interior; bench boards in short direction.



Standard Sisu interior; bench boards in long direction.

## ALL SISU PACKAGES INCLUDE

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

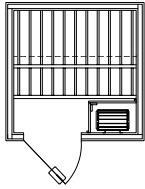
## Options Available

- Sound System
- Cedar or Hemlock
- Heater Upgrades: Himalaya or Tonttu series
- Sunburst Interior for all saunas 5' and larger
- All interior options shown on pages 48-55

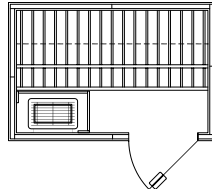
# SISU SAUNAS

Typical configurations of Finnleo Sisu Series. Dimensions are approximate O.D. of sauna room. Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for panel-type saunas.

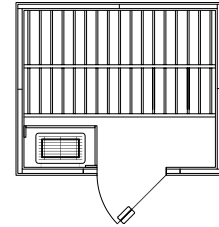
PB44 w/ Junior - 4'x4'



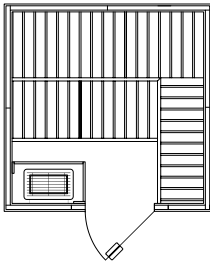
PB46 w/ Vena - 4'x6'



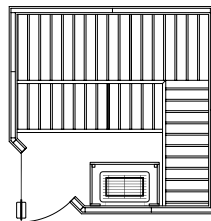
PB56 w/ Vena - 5'x6'



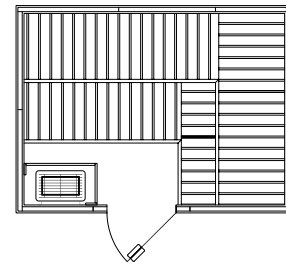
PB66 w/ Vena - 6'x6'



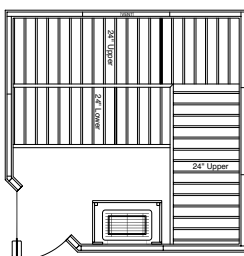
PB66-5 w/ Vena - 6'x6'



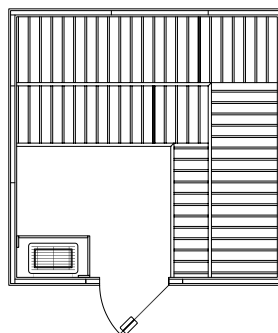
PB68 w/ Vena - 6'x8'



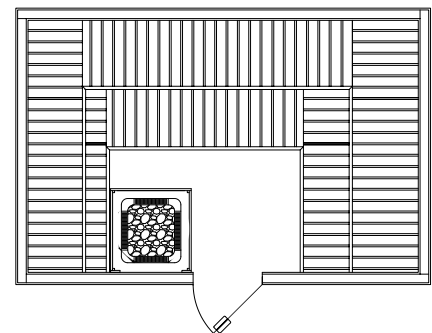
PB77-5 w/ Vena - 7'x7'



PB88 w/ Vena - 8'x8'



PB812 w/ Laava - 8'x12'



## All Sisu Packages Include:

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

## Options Available:

- Sound System
- Heater Upgrades: Piccolo, Himalaya, Pikkutonttu,
- Custom interior upgrades



# BE BETTER BY FEELING BETTER

A few minutes of gentle sauna heat daily improves your physical health and overall sense of well-being. It's a simple and effective way to ensure you're always performing at your very best.



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# INTERIOR SOLUTIONS

CUSTOMIZE ANY FINNLEO SAUNA WITH  
YOUR CHOICE OF INTERIOR FEATURES



  
**finnleo**<sup>®</sup>  
pure sauna





## CHOOSE INTERIOR DESIGN FEATURES TO CUSTOMIZE YOUR SAUNA

One size definitely does not fit all at Finnleo. We know your sauna is a personal retreat, and that the pure sauna experience is shaped, in large part, by the comfort and decor details you choose. That's why Finnleo has a wide range of high quality options that let you design the perfect sauna for you.





## THE ONLY LIMIT IS YOUR IMAGINATION

Choose from deluxe interior and exterior upgrades such as all-glass front saunas, Deco interior systems, deluxe interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, sound systems, user-friendly digital controls, heater designs....

These are just some of your options. These and others shown throughout this catalog are available for most Finnleo traditional saunas. And thanks to our custom manufacturing capabilities, no idea you have is too big or too small to explore—simply contact us and we'll be happy to help make your dream sauna come true.

### STANDARD INTERIOR

Finnleo's standard interior sets the "standard" for the industry.

- Full frame 2x4 construction with 1x4 Abachi tops and face.
- Bullnose front (for short direction tops) or standard front (for long direction tops) included.
- Benches are assembled from the bottom using stainless steel screws
- 2 Bar matching wood species backrest for greater comfort and cleaner sauna
- Matching heater guard and duckboard (for the walk area) in matching wood species to bench
- Bucket, ladle, light and thermometer



### DELUXE INTERIOR

Contemporary European design and elegance are the hallmarks of the Finnleo Deluxe Interior. Most sauna designs can be configured with the nine interior designs shown. Or, if that's not exactly what you want, pick and choose design features from multiple interior packages.

- Benches in multiple designs with clear, vertical grain Abachi, Western Red Cedar or Canadian Hemlock.
- Choose from eight backrest options as shown right or custom tailored options.
- Wide range of glass options from all-glass fronts, full or partial glass panels.
- Bucket, ladle and thermometer.
- Multiple light options including backrest with integral LED lighting, LED valance lighting, bench skirt LED lighting, or variations selected by customer.

### SEASIDE INTERIOR (Shown Left)

Finnleo's Seaside sauna recreates the feel of sitting "seaside" and relaxing on a comfortable reclining bench or chair. Add this interior to your custom-cut sauna.

Features include:

- Comfortable park style bench design
- Matching wide board Cedar optional ottoman, platform bench and step up bench
- Optional stone wall section
- Spot recessed low voltage lighting
- Movable main bench
- Shown with Pikkutonttu heater and Digi controls

## BACKRESTS

There are eight backrest options that are shown below; these same backrests are integral with the various sauna interiors shown on page 52-55.

Standard



Deluxe



Deco



Reflections



Twilight



Centurion



Six Bar Curved Latte



Six Bar Curved Latte



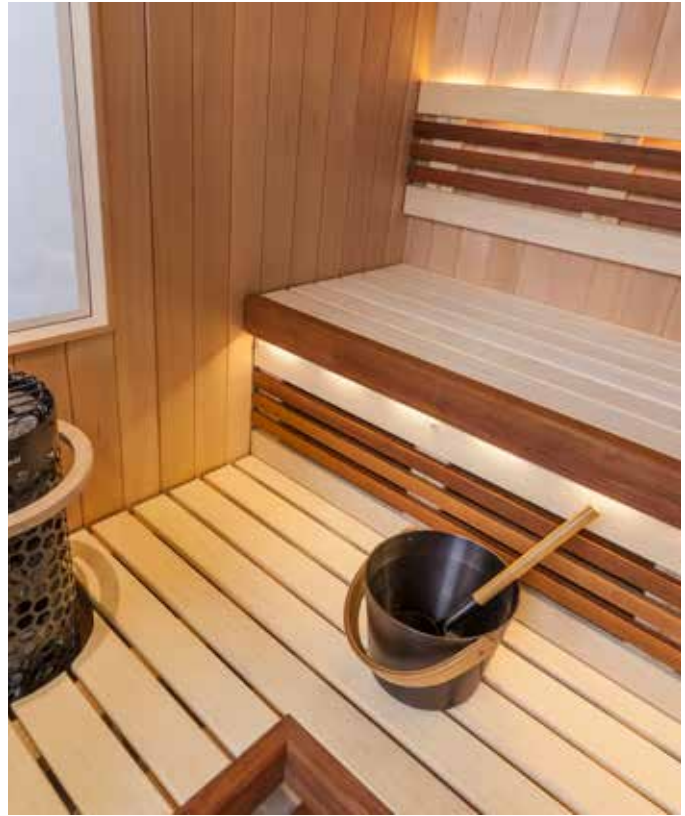
## TWILIGHT/VITA INTERIOR

### Twilight / Vita Interior

The Twilight / Vita interior includes elegant design features. With contemporary glass-to-glass corner, luxury backrests, recessed LED Lighting, and accent-ed wood features inside and out, the Twilight is a beautiful addition to any home.

The Twilight / Vita interior includes elegant design features:

- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Optional: Exterior of oil-rubbed cedar with contrasting black melamine background



## SOLACE INTERIOR

The Solace Interior is known for platform style lower bench under opposite upper bench design. For saunas large enough to place the heater opposite a centered door, upper benches on each side of the heater allows for easier socializing and allows for two adults to fully lie down on upper benches with independent space. This design is popular for homeowners that like to sauna with friends or multiple family members at once.

Features include:

- Full-length top bench on each side, allowing two people to comfortably recline at once, or six people seated
- Low voltage interior lighting including color light therapy system
- Full panoramic all-glass front
- Clear Canadian Hemlock interior: wall and ceiling, benches, backrests.
- Modified Deco bench system with wall-to-wall middle platform.
- Bench ends have integral arm rests for added comfort.
- Sauna Heater: Designer with SL2 or Himalaya with SL2.



## CENTURION INTERIOR

### Centurion Interior

In celebration of Finnleo's 100 year anniversary, the Centurion incorporates special design to blend the best of old, traditional features with a modern design twist.

The Nordic design includes Finnleo's exclusive black Taika sauna wall paneling in contrast to wide-board clear Canadian Hemlock benches and backrests.

#### Features include:

- Black Taika sauna wall paneling
- Luxury benches and backrests of clear wide-board Canadian Hemlock
- Recessed LED lighting
- Contemporary glass-to-glass corner
- Full platform middle bench
- Himalaya heater with "through bench" design; SaunaLogic 2 control



## SERENITY INTERIOR

### Serenity Interior

The Finnleo Serenity encompasses several features, including a 3-tier benching system for maximum heat enjoyment and easy step-up.

#### Features include:

- Two-tone Western Red Cedar and Abachi wood for luxurious look and feel
- Luxurious, tapered ergonomic seat-to-shoulder backrests with integral LED lighting
- Curved, molded bench seat for maximum comfort
- Foot rail for leg rest and comfort
- Low voltage in-backrest, skirt, and leg-rest lighting
- 3 tier bench design for maximum heat enjoyment and easy step-up
- Available as custom interior on most Finnleo sauna models



## FLOATING BENCH INTERIOR

Floating Bench Interior can be incorporated into almost any Custom-built Finnleo sauna that has non-glass sidewalls. Providing stunning elegance with classic clean and simply Nordic design, the sauna is both beautiful and functional.

### Features include:

- Middle bench platform
- Floating benches with no visible supports (cleverly supported by Finnleo's proprietary heavy-duty metal structural support system)
- Bench layout can vary depending on sauna size and heater selected
- Use Floating Bench design with any Finnleo heater, including Himalaya, Vena, Designer, Piccolo, Junior, Laava or Magma

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## SUNBURST INTERIOR

Contemporary European design and elegance are the hallmarks of the Finnleo Sunburst sauna interior. An option for any Finnleo sauna 6' x 6' or larger, this stunning interior is handcrafted from beautiful Canandan Hemlock or Western Red Cedar wood, and includes design features such as:

- Dramatic "sunburst" corner with wedge-shaped Abachi boards fanning out from the bench front to the back corner
- Curved bench fronts, curved bench skirts and curved backrests
- Low-voltage valance lighting with rounded profile on the valance
- Deluxe headrests (one per upper bench)



## AT YOUR SERVICE

Not sure where to begin planning for your own sauna design? Finnleo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD. Visit your local dealer, call Finnleo at 1-800-346-6536, or visit our website [www.finnleo.com](http://www.finnleo.com) to learn more about interior and exterior options, as well as our full sauna line.

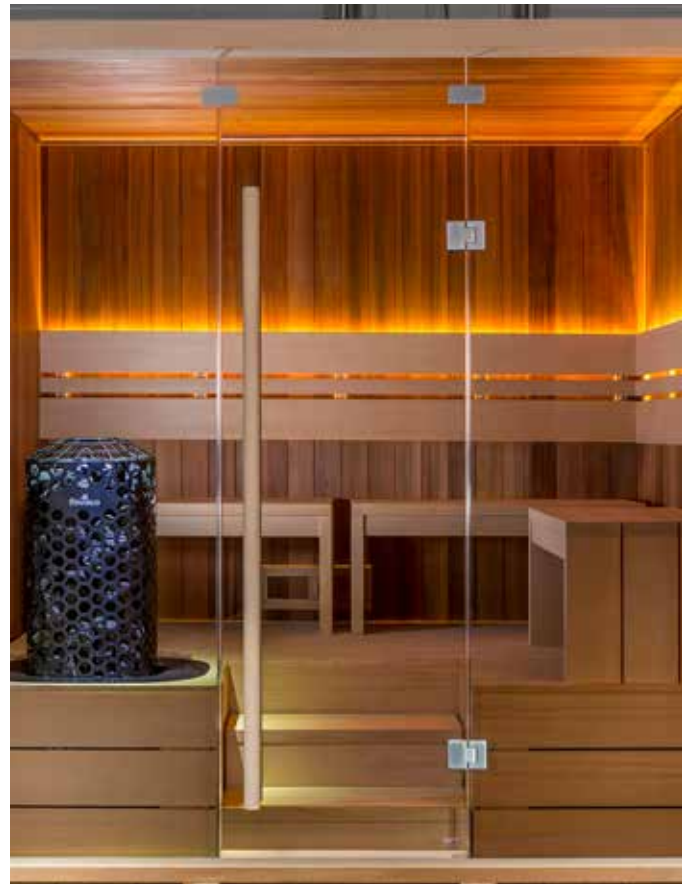


## DECO INTERIOR

### Movable Upper Benches

Features include:

- Furniture quality benches on a wall-to-wall platform
- Moveable bench sections to create maximum flexibility for sitting or lying down—or even sauna yoga!
- Middle platform
- Low voltage lighting system integrated into the custom backrests
- Available in a wide range of Finnleo Saunas, including modular sauna rooms and Custom Cut sauna rooms
- Bench layout/design can be customized to fit desires of the end-user
- Available in Nordic White Spruce/Abachi (standard), Canadian Hemlock/Abachi, or Western Red Cedar. Wide board bench look available in Hemlock only.



## MODIFIED DECO INTERIOR

### Fixed Upper Benches

The so-called “Modified Deco” has become Finnleo’s most popular custom bench upgrade—due the immense flexibility in bench layout while still incorporating the popular platform/middle bench.

- Benches and backrests can be chosen from any of those shown.
- Benches are mounted to sturdy wall-supports.
- Wall-to-wall middle platform.



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## SAUNA DOORS

In a Finnleo sauna, the door isn't simply a closure—it is a gateway between worlds that always says "welcome". Most Finnleo saunas include a European-style all-glass door. But you can also choose from several door and window styles to personalize your sauna. Finnleo's six door designs are available in standard and handicap-accessible sizes. All Finnleo doors include our exclusive latching system and laser-etched handles.



Douglas Fir



Douglas Fir ADA — 36" x 80"



Standard all-glass with Bronze Tint or Clear Glass



All-glass ADA — 36" x 80"



All-glass with etched "Birch Leaf" design



All-glass, "Satin" door



Solace-Style Handle



White Oak Door Handle



## DOOR OPTIONS INCLUDE

- All glass door (standard), 24"x 72", 24"x 80", 30"x 80" & 36"x 80"
- Douglas Fir door 24"x 72", 23<sup>1</sup>/<sub>4</sub>"x 69<sup>1</sup>/<sub>4</sub>", 24" x 80", 30" x 80" & 36" x 80" with insulated glass window (Note: 80" height is for Custom Cut saunas only; not for modular)
- Etched glass door, 24"x 72"; Shown above: "Birch Leaves over Water"
- All doors are prehung and include handles and appropriate latching system
- For all doors consult dealer or Finnleo for suggested rough opening

## DOOR HANDLES

- Standard door handle shown on page 56
  - For use with all-glass doors and Douglas Fir doors
- Solace-style Door Handle: Douglas Fir rail
  - For use with all-glass doors
- White Oak Door Handle with stainless steel standoffs
  - 1" diameter White Oak handle, 18" L
  - For use with all-glass doors

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# SAUNA HEATER COLLECTION



**finnleo**<sup>®</sup>  
pure sauna



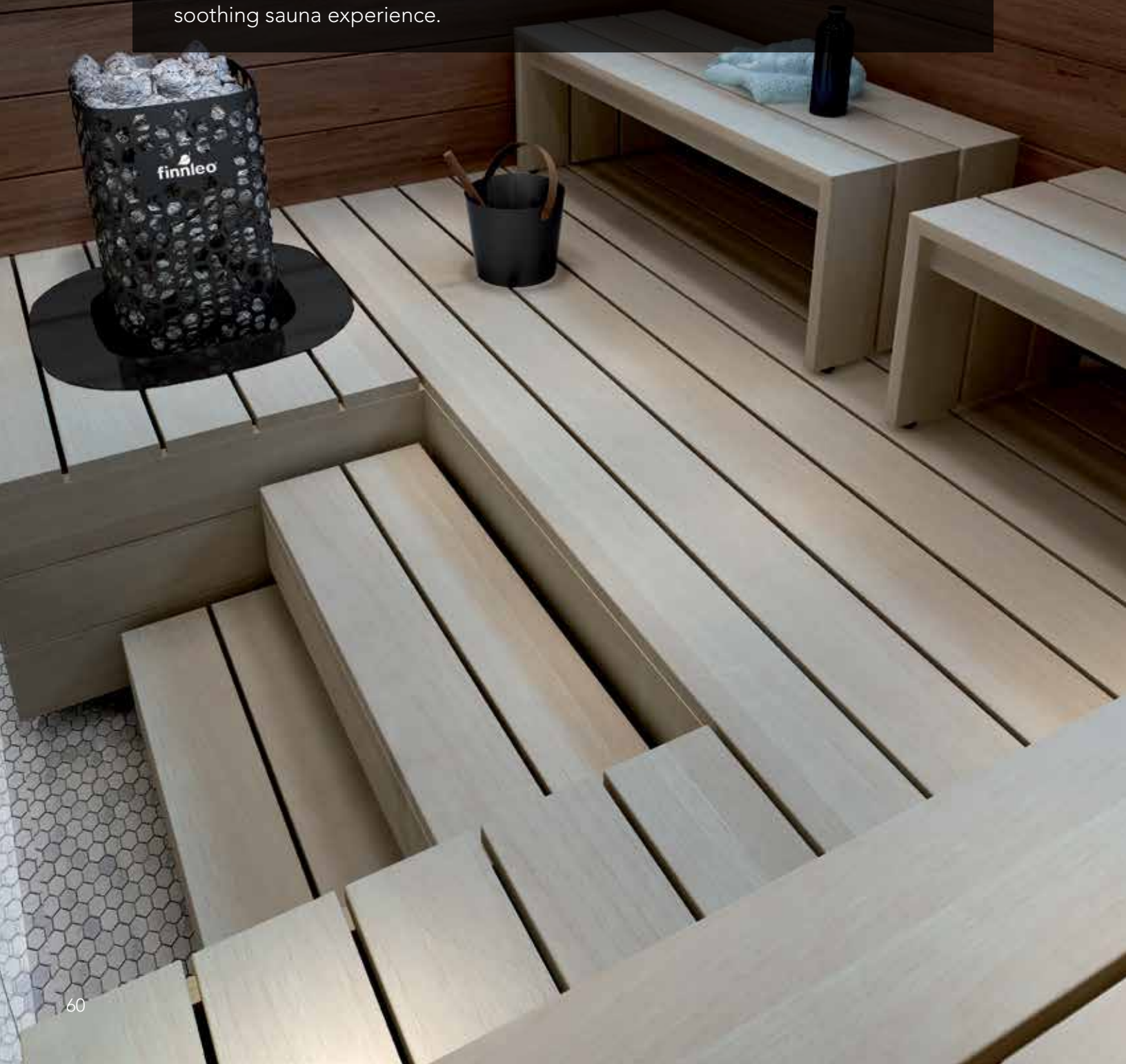


# BWT™

## Bio Water Technique...Experience Sauna Reinvented

### SIMPLICITY IS A GOOD THING

We have trail-blazed the sauna industry for one hundred years. Finnleo proprietary BWT technology is the only multi-layered sauna experience on the market. A new dimension in modern sauna solutions, the integral BWT water tank provides higher humidity, typically combined with lower sauna temperatures, creating an amazing, soothing sauna experience.





## A SAUNA THAT CHANGES WITH YOU

The new BWT-ready sauna provides a multidimensional experience of pleasure and relaxation in true Finnleo fashion. A multitude of sauna experiences in one single and ingenious sauna solution.

## ONE HEATER. MULTIPLE SENSATIONS

Indulge in a multilayered sauna experience. Enjoy your favorite sauna alone or share different experiences with others. With a BWT-ready sauna heater it is all possible. The flexibility of BWT opens up a number of opportunities for pleasurable sauna experiences that you can all enjoy.



## TWO SAUNA TYPES FROM ONE HEATER.

### Flexi-Sauna

Fill BWT water container and set temperature to:

**140-175 ° F**

- More humidity
- Lower temperature
- A gentle sauna experience
- Bio-aroma available

### Hot & Dry Sauna

Use BWT without water and set temperature to:

**175-190 ° F**

- High Temperature
- Low humidity
- Intense sauna sensation



PICCOLO  
BWT Standard

**BWT** ON-BOARD



HIMALAYA  
BWT Standard

**BWT** ON-BOARD



VENA PURE  
BWT Standard

**BWT** ON-BOARD



LAAVA & MAGMA  
BWT Optional: auto-fill or manual fill

**BWT** READY

# SAUNA HEATERS

Wall Mounted and Floor Standing

Quality craftsmanship is the signature of genuine Finnleo wall and floor heaters. Designed for high performance, Finnleo heaters put more rocks in direct contact with the elements. The result is pure bliss: a soft steam and even, gentle waves of heat that keep the climate irresistibly perfect. Choose from a range of options to suit every taste and sauna room, each offering a unique expression of the pure sauna experience.



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## BLACK LINE



PICCOLO

**BWT** ON-BOARD



HIMALAYA

**BWT** ON-BOARD



VENA PURE

**BWT** ON-BOARD



LAAVA

*BWT Optional; auto-fill or manual fill*

**BWT** READY



MAGMA

*BWT Optional; auto-fill or manual fill*

**BWT** READY

## CLASSIC LINE



JUNIOR



DESIGNER B



DESIGNER PURE 2.0



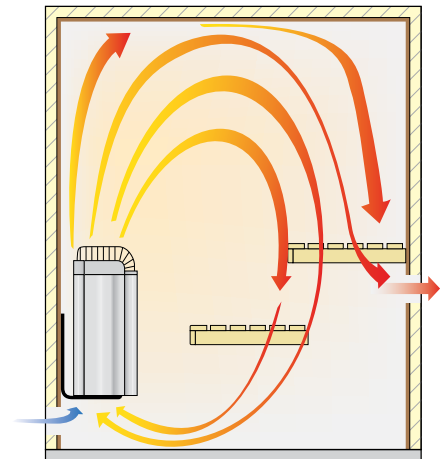
DESIGNER SL2



PRO

## FINNLEO WALL-MOUNTED AND FLOOR STANDING HEATERS FEATURE

- More rocks in direct contact with elements, ensuring a softer, gentler and more even sauna climate
- Open air flow design to allow quick, effective heating with efficient energy usage
- Double-wall structural shell minimizes surface temperatures, preventing accidental burns and adding to the comfort
- Heat shield in attractive stainless steel finish adds a modern feel to sauna decor
- Safety tested and listed for years of worry-free performance





Flat wall mount

### Piccolo Heater - Wall Mounted

Wall-mounted rock tower heater, with 50# of rocks for smaller saunas up to 175 cubic feet. Corner mount or flat wall mount. Match with Pure 2.0 control. BWT OnBoard.



PICCOLO HEATER	Piccolo 2.1	Piccolo 3.5
Sauna size (Cu. Ft.)	70-120	100-175
Heating power (kW)	2.1	3.5
Vulcanite rocks (lbs)	50	50
Amps / Voltage / Phase	17.5 / 120 / 1	14.6 / 240 / 1
Shipping weight	24	24
Dim. (inch) (WxHxD)	11x31x9-1/2	11x31x9-1/2
Control Unit	Pure 2.0	Pure 2.0



Corner Mount

Flat Wall Mount



### Himalaya Heater - Floor Standing

Floor-standing rock tower heater, with 210# of rocks. Available with optional glass ring surround for through-bench installations. BWT OnBoard. Match with SL2, Elite, or Pure 2.0 controls.



HIMALAYA HEATER	Himalaya 7	Himalaya 9
Sauna size (Cu. Ft.)	175-350	310-500
Heating power (kW)	6.8	9.0
Vulcanite rocks (lbs)	210	210
Amps / Voltage / Phase	28.3 / 240 / 1	37.5 / 240 / 1
Amp / Voltage / Phase	18.9 / 208 / 3	25.0 / 208 / 3
Shipping weight	16	16
Dim. (inch) (WxHxD)	12x40-1/2x15	12x40-1/2x15
Control Unit	SL2, Elite, Pure 2.0	SL2, Elite, Pure 2.0



(Shown with Optional Floor Stand)

### Vena Heater - Wall Mounted

The Vena is matched with Finnleo's exclusive SL2 or Pure 2.0 Touch Control. BWT OnBoard.



VENA	Vena 45	Vena 60	Vena 80	Vena 80
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	50	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	17 1/2 x 25 5/8 x 12	17 1/2 x 25 5/8 x 12	17 1/2 x 25 5/8 x 12	17 1/2 x 25 5/8 x 12
Control unit	SL2, Pure 2.0	SL2, Pure 2.0	SL2, Pure 2.0	SL2, Pure 2.0
Extra features	Optional Floor Stand			



### Laava Heater - Floor Standing

Designed for large commercial size sauna rooms: Use with separate control panels. BWT optional: auto-fill or manual-fill.



LAAVA HEATER	Laava 105	Laava 120	Laava 140	Laava 105/3	Laava 120/3	Laava 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Control unit	All Laava Heaters are available with the following controls: SL2-C, Elite, Pure 2.0, or FSC					
Shipping weight	75	75	75	75	75	75
Dim. (inch) (WxHxD)	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22
Extra features	BWT Auto-Fill Option Available					



### Magma Heater - Floor Standing

Designed for large commercial size sauna rooms requiring two or more floor heaters—from 21.0 kW to 28.8 kW.



MAGMA HEATER	Magma 21	Magma 24	Magma 29	Magma 21	Magma 24	Magma 29
Sauna size (Cu. Ft.)	720-1270	1120-1550	1300-2000	720-1270	1120-1550	1300-2000
Heating power (kW)	21.0	24.0	28.8	21.0	24.0	28.8
Vulcanite rocks (lbs)	198	198	198	198	198	198
Amps / Voltage / Phase	29.1/208/3 (2 Ckts)	33.3/208/3 (2 Ckts)	40.0/208/3 (2 Ckts)	25.3/480/3	28.9/480/3	34.6/480/3
Control unit	SL2-C with CB 17 and CB 18**			SL2-C with CB 17**		
Shipping weight	125	125	125	125	125	125
Dim. (inch) (WxHxD)	35 x 24 x 28	35 x 24 x 28	35 x 24 x 28	35 x 24 x 28	35 x 24 x 28	35 x 24 x 28
Extra features	BWT Auto-Fill Option / On/Off Switch / Mobile App					





### Junior Heater - Wall Mounted



For small saunas and tight spaces, the Junior heater combines great European design with the SaunaLogic2 control (Separate contactor box required). Stainless steel construction.

JUNIOR	Junior 21	Junior 21	Junior 30	Junior 30
Sauna size (Cu. Ft.)	45 - 100	45 - 100	70 - 150	70 - 150
Heating power (kW)	2.1	2.1	3.0	3.0
Vulcanite rocks (lbs)	25	25	25	25
Amps / Voltage / Phase	17.5 / 120 / 1	8.75 / 240 / 1	25 / 120 / 1	12.5 / 240 / 1
Control unit	SaunaLogic2	SaunaLogic2	SaunaLogic2	SaunaLogic2
Shipping weight	19	19	19	19
Dim. (inch) (WxHxD)	11 <sup>1</sup> / <sub>2</sub> x 26 x 8	11 <sup>1</sup> / <sub>2</sub> x 26 x 8	11 <sup>1</sup> / <sub>2</sub> x 26 x 8	11 <sup>1</sup> / <sub>2</sub> x 26 x 8



### Designer B Heater - Built-in Controls

Offers in-room control of your sauna or for installs where external controls are not an option. Controls feature "9+1" timer with 9-hour time delay feature. Controls bottom mount—front or side.

Designer B	Designer 45B	Designer 60B	Designer 80B	Designer 80B/3
Sauna size (Cu. Ft.)	100-210	175-310	250-425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Control unit	Built-in	Built-in	Built-in	Built-in
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11



### Designer Pure Heater - Wall Mounted



For saunas up to 425 cubic feet, the Designer Pure heater with the Pure 2.0 control is easy to use and is a terrific value. Stainless steel construction.

DESIGNER PURE	Designer Pure 45	Designer Pure 60	Designer Pure 80	Designer Pure 80/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	35	35	35
Dim. (inch) (WxHxD)	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11
Control unit	Pure 2.0	Pure 2.0	Pure 2.0	Pure 2.0



### Designer SL2 Heater - Wall Mounted



For saunas up to 425 cubic feet, the Designer SL2 heater with the SaunaLogic2 Control is easy to use and is a terrific value. Stainless steel construction. Separate contactor box required.

DESIGNER SL2	Designer SL2 45	Designer SL2 60	Designer SL2 80	Designer SL2 80/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	35	35	35
Dim. (inch) (WxHxD)	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11	16 <sup>1</sup> / <sub>2</sub> x 23 x 11
Control unit	SaunaLogic2	SaunaLogic2	SaunaLogic2	SaunaLogic2



### Pro Heater - Floor Standing



Designed for large, commercial-sized sauna rooms, use with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate contactor box required.

PRO	Pro 105	Pro 120	Pro 140	Pro 105/3	Pro 120/3	Pro 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Shipping weight	68	70	75	68	70	75
Dim. (inch) (WxHxD)	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19
Control unit	FSC, Digi VII	FSC, Digi VII	FSC, Digi VII	FSC, Digi VII	FSC, Digi VII	FSC, Digi VII

# PIKKUTONTTU

FOR THE ULTIMATE IN DESIGN  
AND PERFORMANCE

A collaboration between Finnleo and world-renowned Finnish designer Ristomatti Ratia, the PIKKUTONTTU sauna heater incorporates several patented features and superb European design. Its secret is in the constant heat retention by the large quantity of rocks within the super-insulated shell. This means soft, perfect heat.





The Pikkutonttu is controlled with the Finnleo Digi Series control. Even though the heater has a huge rock mass, its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time.

### THE PIKKUTONTTU HEATER

- Developed in collaboration with renowned Finnish designer Ristomatti Ratia
- Tonttu stylized insulated shell
- 154 lbs. Vulcanite rock capacity creates a soft, gentle and luxurious heat that reaches all parts of the cabin evenly
- Very low shell surface temperature, protects skin from accidental touches
- Small safety clearance, can be fixed in corners and close to benches—always double check safety distances in the manual
- Easy to use and manage, choose from four different Digi Series control panels
- Contemporary curved front and circular top adds a modern yet traditional feel
- Available in your choice of 6.5kW and 9kW



**FINNISH MODERN DESIGN AT ITS VERY BEST**  
 For the Tonttu series Finnleo teamed up with world-renowned Finnish designer Ristomatti Ratia. The result is truly innovative - a stunning blend of form and function. Incorporating patented design and using space age insulation technology combined with dramatic rounded forms it offers new possibilities in sauna room design.

PIKKUTONTTU	Pikku 6.5	Pikku 9.0
Sauna size (Cu. Ft.)	175 - 350	310 - 500
Heating power (kW)	6.5	9.0
Vulcanite rocks (lbs)	154	154
Amps / Voltage / Phase	27.1 / 240 / 1	37.5 / 240 / 1
Amps / Voltage / Phase	18.0 / 208 / 3	25.0 / 208 / 3
Shipping weight	73	73
Dim. (inch) (HxWxD)	18 x 39 x 18	18 x 39 x 18
Control unit	Digi	Digi
Extra features	-	-

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# SAUNA CONTROLS



**finnleo**<sup>®</sup>  
pure sauna





NORTH AMERICA'S FIRST SAUNA CONTROL WITH TRUE WORLDWIDE MOBILE FUNCTIONALITY. OPERATE YOUR SAUNA HEATER FROM ANYWHERE!

## SAUNALOGIC2® CONTROL

In addition to the mobile app with functionality from anywhere there is cell or data service, the SL2 has modern design and is simple to use. The glass touch screen provides a modern and extremely flexible option for the modern sauna owner. This control operates time, temperature, lighting (including optional color lighting), and can even work with our Bluetooth sound system.

- 3 3/8" w x 5 1/2" H x 1/4" D
- Intuitive display (time/temp/lighting/system status)
- 24hr. time delay; 60 minute timer
- Built-in RGBW light control with dimmer (use with optional Saunachrome light kit)
- Built-in Bluetooth button for use with optional SL2 Audio Kit
- Available in Traditional-Sauna or Infra-Sauna models



Operate your sauna from anywhere you have cell service. Your sauna will be ready when you are.

## DELUXE SAUNA CONTROLS

The latest in Smart Sauna Technology

In the Finnleo pure sauna experience, managing the climate, timing and comfort of your sauna is never a source of stress. Finnleo sauna controls are attractive and designed and manufactured to provide years of dependable, convenient and safe operation. And regardless of the option you choose, Finnleo sauna control units let you create the environment that's perfect for you—easily and intuitively.



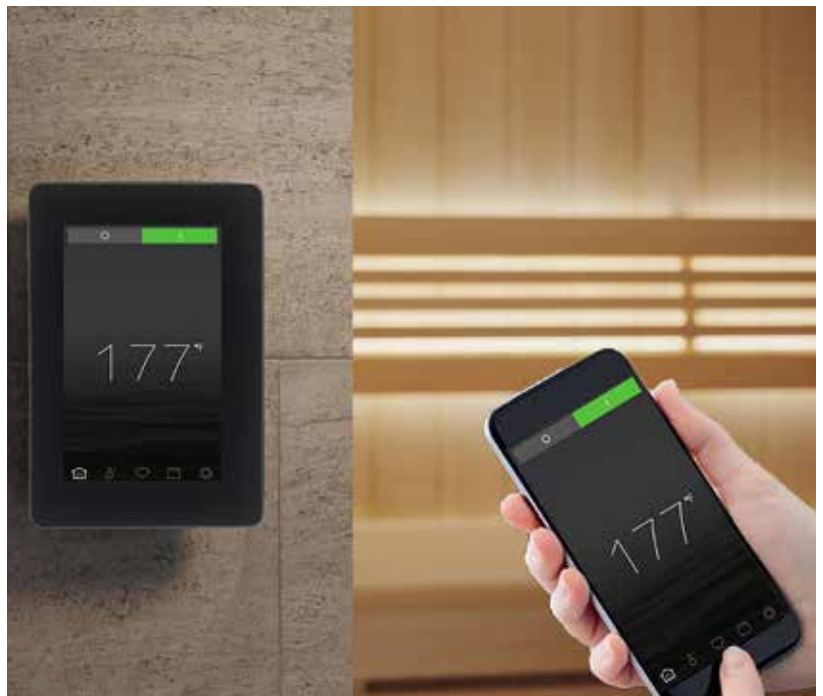


## ELITE CONTROL

Finnleo's Elite control features European modern design for surface or recess mount applications. The industry's most flexible control can be operated on a full 365 day per year calendar, multiple user settings languages and more. The addition of operating this control from the comfort of your smart device (phone, tablet or even PC) makes it the most desirable control system for today's discerning homeowner.

## ELITE TOUCHSCREEN CONTROL

- Touch screen operation for easy control
- Surface mount
- Optional choice of trim ring in six finishes.
- Mount inside or outside the sauna room
- Waterproof
- Intelligent Start (pre-heat sauna when you want it)
- Calendar Programming (set your sauna to work according to your schedule).
- User Favorites (remembers user preferences)
- "FinnleoControl" app for Android or iPhone



Elite Control shown with mobile phone app

## PURE 2.0™ CONTROL

The Pure 2.0 Control takes the popular and simplistic Trend control and gives it a modern update. The same simple control features such as 10-hour preset, simple time and temperature control as well as light operation, has been updated with a new, modern, black face glass touch screen and provides a large, easy to read, digital readout of temperature.

Finnleo's Pure 2.0 digital control provides European design with superb functionality.

- 3 3/8" W x 5" H x 1/2"D
- Time and temperature settings
- Digital readout of current temperature
- 60 minute timer
- 10-hour time delay
- Light switch
- Can be mounted inside or outside the sauna
- Waterproof
- Surface mount
- Can be used with optional on/off switch for flexible operation or commercial use.



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## ON/OFF BUTTON

- A simple one-touch override of the main sauna control panel
- This optional illuminated external switch allows the sauna bather to turn the sauna On/Off (with an SL2, Pure 2.0 and Elite control system)
- When turned "On" the sauna will operate at the pre-set time and temperature on the main control. Commercial saunas can operate as 60 min. or 24 hr. run cycle
- Heavy duty vandal resistant brushed stainless steel control; blue LED illuminates when turned on
- Mounts in a standard single-gang electrical rough-in box
- In a commercial environment the main sauna control can be located at the attendant's desk (or in the mechanical room) so the sauna time/temperature functions are secured from the general public
- SL2 controls can be operated from a world-wide mobile app for ease and safety of club-manager-operation of commercial saunas
- Elite control systems can be operated from a PC-app for ease and safety of club-manager-operation of commercial saunas
- No programming needed; Plug-n-play operation





# CLASSIC SAUNA CONTROLS

Proven Performance and Reliability.

## DIGI VII

- Perfect for Health Clubs with predetermined start and stop times each day
- 7-day, 24 hour programmability
- SaunaSmart function
- Adjustable time and temp
- Ventilation fan and light buttons
- Integral audible high temperature alarm for additional safety
- For use Pro heater and Pikkutonttu
- Note: Digi-1 version of control available for Pikkutonttu heaters (see website or call for details).



## FSC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box



## FSC-9 CONTROL

Similar to FSC-60 but with 9-hour time delay start up.

- 60 minute timer with 9-hour time delay for start up
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box



## FSC-CLUB

Similar to FSC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box

SAUNA CONTROL SPECIFICATION						
Type	Use with heater series	Use with contactor	240 V / 1 phase	Max power (kW)	208 V / 3 phase	Max power (kW)
Elite	Himalaya/Laava	Yes w/Laava	Yes	9/14.4	Yes	9/14.4
Digi VII	Laava/Pro/Pikku	None	Yes	14.4	Yes	14.4
Pure 2.0	Designer/Vena Piccolo/Himalaya	None	Yes	8 9	Yes	8 9
Pure 2.0	Laava/Pro	Yes	Yes	14.4	Yes	14.4
FSC	Laava/Pro	Yes	Yes	14.4	Yes	14.4
SaunaLogic2	Junior	Yes	Yes	3	No	3
SaunaLogic2	Designer	Yes	Yes	8	No	8
SaunaLogic2	Himalaya	Yes	Yes	9	Yes	9
SaunaLogic2	Laava	Yes	Yes	14.4	Yes	14.4
SaunaLogic2	Magma	Yes	Yes	29.0	Yes	29.0

# SAUNA HEATERS

## WOODBURNING



Traditional woodburning saunas really go to the heart of the pure sauna experience: the incomparably soft heat, lush hiss of steam and relaxing crackle of a wood-fueled fire... even the ritual of tending the fire. It is a heritage sauna enthusiasts have treasured for thousands of years. Captured and reinterpreted for modern living in today's Finnleo wood burning heaters.

The patented air channeling system between the outer shroud and inner firebox allows heated air to efficiently pass through the rock chamber for faster and more even heating of the rocks. This improves steam generation and air circulation in the sauna. As the fire dies down, the firebox walls cool and the air stops rising through the rock compartment and is redirected to the side vents. We call this the "Coanda" effect. The stones retain their heat longer, providing long-lasting comfort while using firewood as efficiently as possible.

### Finnleo Woodburning Sauna Heaters Feature:

- No electricity needed—perfect for cabins or remote locations
- Outer shield finished in heat resistant paint and stainless steel (KS models) looks great and contributes to softer heat
- Large rock capacity means soft heat/steam
- Patented 'Coanda' air ventilation system for long steel life and quick efficient heating time (KS models)
- Removable ash pan
- Interior or exterior feed options
- Chimney outlet out the top or back
- Optional enclosed stainless steel water tank
- For saunas from 200 cu. ft. to 1412 cu. ft.
- Quality construction: heavy duty steel interior
- CE safety listed (most models)





KARHU 20



KARHU 20ES



KARHU 30 - TANK



KARHU 22T



SAGA 22



SAGA 22T



16CK



Model	Specification	Sauna Size (ft <sup>3</sup> )	Heater Size (WXHXD)	Rock Capacity (lbs)	Heater Weight (lbs)	Flue Opening ø inches	Safety Distance FRONT	Safety Distance SIDE	Safety Distance BACK	Safety Distance CEILING
16CK	Basic wood burning heater	212-565	16 x 29 x 19	70	80	6"	19.6"	11.8"	11.8"	51.2"
Karhu 20	Basic wood burning heater	282 - 702	17 x 28.75 x 18	70	99	4.5"	19.6"	11.8"	11.8"	51.2"
Karhu 20ES	Heater with watertank front	282 - 706	17 x 28.75 x 26.75	70	121	4.5"	19.6"	11.8"	11.8"	51.2"
Karhu 22	Basic, small glass door	423 - 776	17.75 x 19 x 31	70	135	4.5"	19.6"	11.8"	11.8"	48.8"
Karhu 22 VO	Basic, small glass door, watertank right	423 - 776	24.5 x 19 x 31	70	14	4.5"	19.6"	11.8" *	11.8	48.8"
Karhu 22 VV	Basic, small glass door, watertank left	423 - 776	24.5" x 19 x 31	70	148	4.5"	19.6"	11.8" *	11.8"	48.8"
Karhu 22 T	Through-wall with big glass door	423 - 776	17.75 x 19 x 31	70	209	4.5"	19.6"	11.8"	1.9"	48.8"
Karhu 30	Basic, small glass door	706 - 1059	19.3 x 19 x 36	70	185	4.5"	19.6"	11.8"	11.8"	51.57"
Karhu 30 VO	Basic, small glass door, watertank right	706 - 1059	26 x 19 x 36	70	198	4.5"	19.6"	11.8" *	11.8"	51.57"
Karhu 30 VV	Basic, small glass door, watertank left	706 - 1059	26 x 19 x 36	70	198	4.5"	19.6"	11.8" *	11.8"	51.57"
Karhu 30 T	Through-wall with big glass door	706 - 1059	19.3 x 19 x 36	70	265	4.5"	19.6"	11.8"	1.9"	51.57"
Karhu 40	Basic, small glass door	1059 - 1412	22.8 x 23 x 36.4	132	272	4.5"	19.6"	11.8"	11.8"	51.2"
Karhu 40 VO	Basic, small glass door, watertank right	1059 - 1412	29 x 23 x 36.4	132	289	4.5"	19.6"	11.8" *	11.8"	51.2"
Karhu 40 VV	Basic, small glass door, watertank left	1059 - 1412	29 x 23 x 36.4	132	289	4.5"	19.6"	11.8" *	11.8"	51.2"
Karhu 40 T	Through-wall with big glass door	1059 - 1412	22.8 x 23 x 36.4	132	353	4.5"	19.6"	11.8"	1.9"	51.2"
"T" Chrome, Front	Front frame for T models, chrome	n/a	n/a	n/a	n/a	4.5"	n/a	n/a	n/a	n/a
"T" Black, Front	Front frame for T models, black paint	n/a	n/a	n/a	n/a	4.5"	n/a	n/a	n/a	n/a
Saga 22	Basic, small glass door	423 - 777	23.6 x 23 x 32.4	330	205	4.5"	19.6"	9.8"	9.8"	55"
Saga 22 T	Through-wall with big glass door	423 - 777	23.6 x 23 x 32.4	330	253	4.5"	19.6"	9.8"	1.9"	55"
Saga 30	Basic, small glass door	706 - 1059	26.6 x 23 x 36.6	396	240	4.5"	19.6"	9.8"	9.8"	55"
Saga 30 T	Through-wall with big glass door	706 - 1059	26.6 x 23 x 36.6	396	308	4.5"	19.6"	9.8"	1.9"	55"

\*Six inch chimney adapter/converter provided with each woodburner (except 16CK)

CE All heaters shown are CE listed, except 16CK.



## SAUNA ACCESSORIES

Put the personal finishing touches on your Finnleo pure sauna experience with our quality-crafted accessories. All Finnleo sauna packages already come complete with thermometer, bucket, ladle, backrests, light and heater guard rail. But you can also choose different styles and additional products from our wide assortment. If you already own a sauna, accessories are also a smart and easy way to refresh and update it.



Download  
Complete Rento  
Accessory Catalog



## Rento Sauna Buckets

Timeless design combined with user-friendly shapes. The metal parts are color-anodized aluminum, with handles of heat-treated bamboo.

### Sauna Buckets



## Rento Sauna Ladle

Color-anodized aluminum and heat-treated bamboo.

### Aluminum Ladle



## Rento Pisara Sauna Bucket Set

The Pisara products are manufactured from a completely Finnish biocomposite called UPM Formi\*. The durable natural fibre composite is pleasant to the touch and an excellent choice of material for the heat and humidity of the sauna.



## Bamboo Bucket Liner Bamboo Ladle



## Bamboo Bath Brush Bamboo Oval Nail Brush Bamboo Body Brush








# SAUNA ACCESSORIES

## Sauna Scent

400 ml and 10 ml

Enhance your sauna experience with special scents from Scandinavia.

-  Birch
-  Eucalyptus
-  Arctic Berries
-  Citrus
-  Wood Tar



## Aluminum Sauna Thermometer



## Dried Sauna Whisk

Birch or Eucalyptus



# SPA ACCESSORIES

**PINO SAUNA TEXTILES:** Soft, light cotton, feels cool, absorbs moisture and dries quickly.

## Linen Terry Wash Mitten & Back Washer



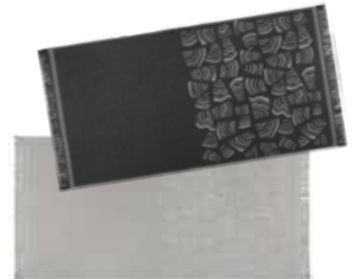
## Sauna Pillow 20" x 9"



## Sauna Seat Cover Cotton, 20" x 24"



## Sauna Towel 30.75" x 59"



**KENNO SAUNA TEXTILES:** 75% recycled cotton, soft fabric, vibrant texture.

## Seat Cover 20" x 24"



## Sauna Pillow 20" x 9"



## Bath Towel 35" x 71"



## Sauna Bath Robe S, M, L, XL





# SPA ACCESSORIES



Arctic Berries



Eucalyptus



Wood Tar



Arctic Pine



Citrus



Birch



Blueberry



Mint



Buckthorn



Forest

## Sauna Soap

Available in Birch, Arctic Pine, and Wood Tar



## Pumice Foot Scrub



SPA ACCESSORIES AVAILABLE IN MULTIPLE SIZES AND FRAGRANCES. VISIT [FINNLEO.COM](http://FINNLEO.COM) FOR MORE DETAILS.

## Body Wash

Arctic Pine, Blueberry, Birch  
400 ml and 50 ml



## Body Balm

Arctic Pine, Blueberry  
400 ml and 50 ml



## Body Scrub

Arctic Pine, Blueberry  
150 ml



## Hand Wash

Arctic Pine, Blueberry, Birch  
400 ml



## Foot Bath

Mint  
200 ml



## Sauna Honey

Arctic Pine, Blueberry, Birch  
150 ml



## Shampoo & Conditioner

Arctic Pine, Blueberry  
400 ml



## Massage Oil

Fragrance Free Massage Oil  
from Therapeutic Natural Oils  
200 ml





## EURO PATIO SAUNA

An attractive variation of the popular Patio Sauna, the Euro Patio outdoor sauna gives greater flexibility on where it can be installed, and a more contemporary European style design.

PROJECT: KELLY & SHIRLEY KING, BOZEMAN MT

The King's are a busy, professional couple who live an active outdoor lifestyle, taking advantage of life in Bozeman, Montana. They added a Finnleo Euro Patio as a complement to their backyard wellness area.

They added custom features to their Euro Patio including side windows to take advantage of their view of the Rocky Mountains, black stone accent wall, sound system, Himalaya rock tower heater with SaunaLogic2 control.



## EURO PATIO SAUNAS INCLUDE THE FOLLOWING STANDARD FEATURES

- Nordic White Spruce walls and ceiling interior, Abachi backrests, headrests, heater guard and duckboard; optional Western Red Cedar or Canadian Hemlock interior
- Clear Western Red Cedar exterior
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Single-slope ceiling
- Designer Heater with SL2 digital control
- Bucket, ladle, and thermometer
- Low voltage backrest lighting
- Roof kit in easy-to-install panels

### Options Available

- Metal roof optional on EP45, EP46, EP56, and EP57
- Heater upgrade: Himalaya with SL2 Control







PROJECT: BROTHER VS. BROTHER, HGTV, OUTDOOR EURO PATIO SAUNA, DREW SCOTT.

A Finnleo Euro Patio sauna was featured on Brother vs. Brother on HGTV Season 7, Episode 6 in Los Angeles, CA: The Great Outdoor Finale. Drew added an outdoor sauna to make a beautiful outdoor wellness area for the homeowners to enjoy. Drew was the winning brother in the Season 7 competition.





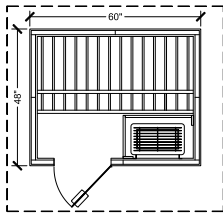
Enjoy the amazing sauna-and-swim experience with a pool-side Patio Sauna.



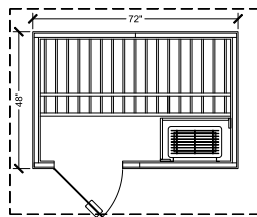
The Euro Patio is ideal for tucking under a raised deck.

CAD shown for Euro saunas are examples only; can be custom manufactured to a wide range of sizes and shapes with maximum depth of 7'.

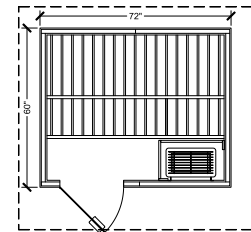
EURO 45



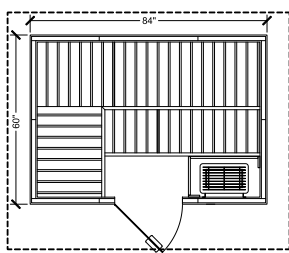
EURO 46



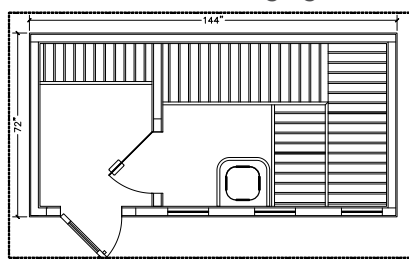
EURO 56



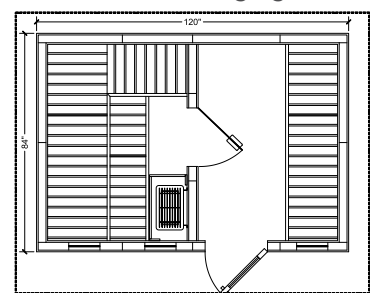
EURO 57



EURO 612 w/Changing Room



EURO 710 w/Changing Room



Euro Patio with woodburner.



Euro Patio sauna with changing room.



# METRO OUTDOOR SAUNAS

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Metro brings modern sauna comfort and luxury to your backyard. Perfect for outdoor entertaining, Metro is at its best near the patio, pool or lake—if pool or lake side, you and your guests will be able to enjoy the ultimate experience of “sauna with a cool water plunge.” Beautiful, durable, welcoming: Metro is an ongoing invitation to enjoy your great outdoors.



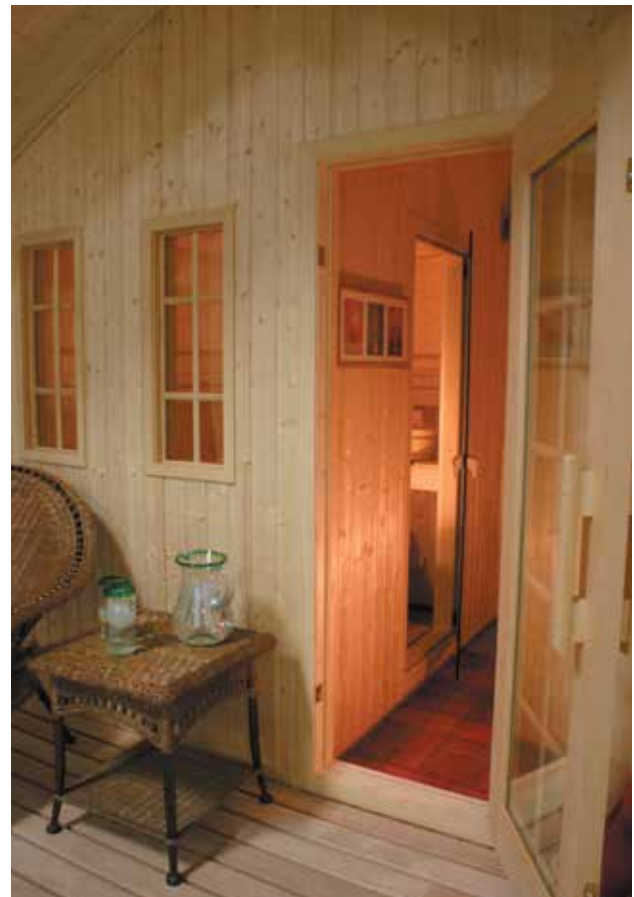


## THE ULTIMATE HOME ADDITION

Is there a better way to spend quality time at home than with family and friends in the backyard? Finnleo Metro saunas fit right in with outdoor entertaining: always inviting and always rewarding.

Metro is an excellent option for pool owners. Three of the four Metro models include spacious changing rooms, which means they can easily double as a poolhouse. And the swimming season can be extended, maybe even year-round, as you'll be able to enjoy the deep, gentle heat of the sauna before taking a refreshing plunge. Go a step further to add a shower and/or a toilet into the changing room, and you'll avoid pool-users tracking wet feet into the house.

Metro offers the comfort and luxury of the pure sauna experience, yet is surprisingly easy to assemble. The walls and roof are constructed of 4<sup>1</sup>/<sub>4</sub>" insulated panels, finished on both sides. The interior features quality tongue-and-groove Nordic White Spruce—in both the sauna and changing room.



### METRO SERIES SAUNAS INCLUDE

- Four sizes/models with all-glass interior door
- Insulated 4<sup>1</sup>/<sub>4</sub>" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior
- Cedar exterior
- Changing room standard on MS 710, 811 and 812
- Prehung exterior door with window and grid (optional)
- Sauna interior includes Abachi pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes prebuilt bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids (optional)

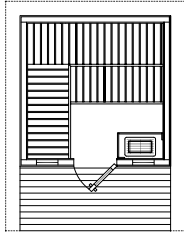
### Options Available

- Metal roofing, gray
- Crank-out screened windows

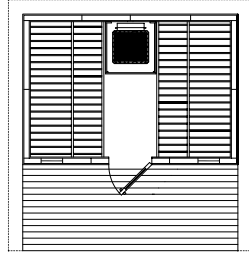
# METRO SAUNAS

Other customizable options available. Consult dealer or Finnleo for more details.

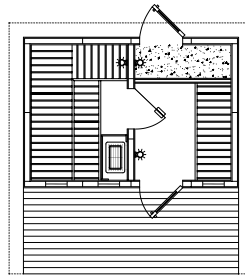
MS77 (7x7 sauna & 3x7 porch)



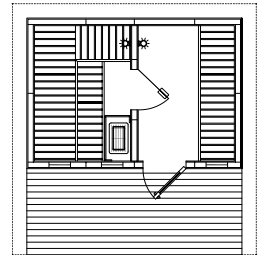
MS Resort (7x10 or 8x12 sauna, 4x10 or 4x12 porch - seating for 8-14)



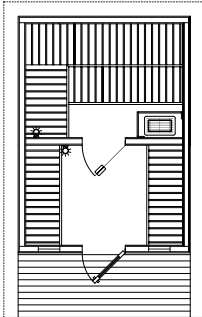
MS710 w/ Storage room option



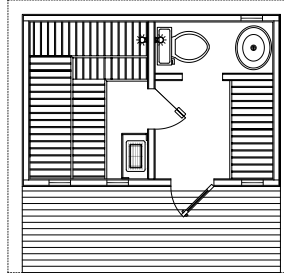
MS710 (5x7 sauna, 5x7 changing room & 4x10 porch)



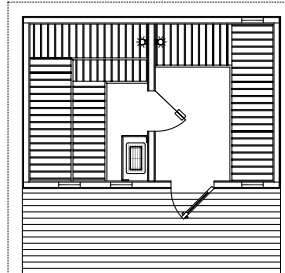
MS811 (6x8 sauna, 5x8 changing room & 3x8 porch)



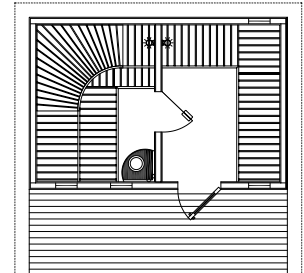
MS812 w/ Toilet/Shower option



MS812 (6x8 sauna, 6x8 changing room & 4x12 porch)



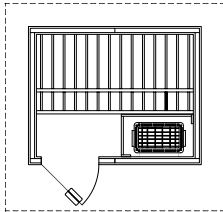
MS812 w/ Sunburst interior & Pikkutonttu heater



# PATIO SAUNAS

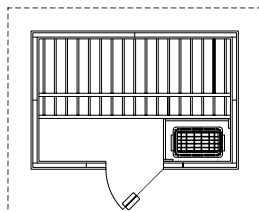
P45 - 4'x5' \*

\* Dashed line = roof overhang



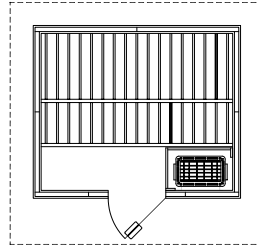
P46 - 4'x6' \*

\* Dashed line = roof overhang



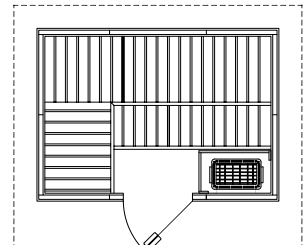
P56 - 5'x6' \*

\* Dashed line = roof overhang



P57 - 5'x7' \*

\* Dashed line = roof overhang



## Patio Sauna Includes The Following Standard Features

- Interior Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard, cedar exterior
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beams
- Heater with control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

## Options Available:

- Metal roof
- Heater Upgrades: Himalaya or Pikkutonttu



# PATIO - OUTDOOR SAUNAS

Stepping out of the sauna heat into the contrast of cool, fresh air is a special feeling. Finnleo Patio is a compact, free standing sauna that makes it easy to enjoy within minutes of delivery. Thanks to its size, portability and ease of installation, you can always find room for a Patio sauna—and what a perfect add-on for a pool or hot tub.



Patio 4' x 6' with painted exterior

## QUALITY TIME OUTSIDE

The Finnleo Patio sauna's simple panel construction makes it easy to assemble anywhere you have space in just a few minutes. At the same time, Patio's integrated walls and gable system ensure you will enjoy a strong, durable sauna that will be perfectly at home outside for many years to come.

All Patio saunas come with Cedar exterior, Cedar runners and a vinyl subfloor, allowing you to place it nearly anywhere without risk of damage. The roof kit is fully insulated and available with plywood (ready for your shingles) or metal roofing.

Inside, you'll enjoy all the comfort, style and attention to detail you expect from Finnleo. Nordic White Spruce or Cedar on the cathedral ceiling and walls creates a light, cozy, genuinely sauna feel. Abachi furnishings feel as good as they look, staying cool to the touch despite the sauna heat.

Patio is naturally perfect for the deck, or anywhere you like in the backyard. If you have a pool or hot tub, all the better—a Patio sauna will only add to the pleasure you already get from them.



# FINNLEO'S PATENTED LOW EMR/LOW EF FAR-INFRARED TECHNOLOGY

First in the World to Offer  
Low EMR/Low EF Technology.  
The Healthiest and Safest  
Far-Infrared Saunas.

**CarbonFlex**<sup>®</sup> WITH **Pure Infra**<sup>™</sup> Low EMR  
Low EF

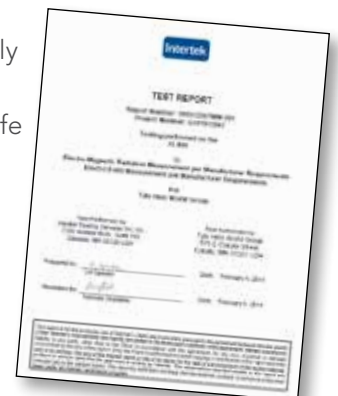
Pure Infra<sup>™</sup> saunas by Finnleo provide peace of mind. Peace-of-mind knowing you are using the Lowest EMR and EF infrared sauna in the world. Peace of mind knowing the product is backed by a 100 year old global leading sauna and steam company. Peace of mind relaxing in the soft, soothing and body enveloping deep absorbing heat of a "Pure Infra" Sauna by Finnleo.

## WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Infrared saunas radiate EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas, we have spent the last several years developing a break-through technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra<sup>™</sup> (multiple patents in the U.S., Canada and International) and this new technology is exclusive to Finnleo. It's the only infrared sauna technology that has radiation levels below the tough Swedish radiation standards throughout the sauna room including all points of body contact.

## EMR/EF INDEPENDENTLY VERIFIED BY INTERTEK.

The only sauna manufacturer to use international 3rd party verification with test of entire sauna room in "Actual" use with all connections and electrical distribution points in place. Beware of lab bench test reports which are dramatically different from real life full-room tests.





## PURE HEAD-TO-TOE COMFORT WITH FINNLEO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—“cold spots”—where no IR waves reach the body, and “hot spots” when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology, Finnleo's CarbonFlex® emitters generate even heat with Finnleo's patented 'always-on' technology and wall-to-wall full-body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures you perfect bathing comfort in two important ways. First, the larger surface disperses heat over a wider area, keeping the surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

### TREAT YOURSELF TO A HEALTHIER INFRARED

Treating yourself to the relaxation and detoxification benefits of infrared technology is now safer than ever. “Pure Infra” saunas have the lowest electromagnetic radiation (EMR) and electrical field (EF) signatures of any infrared delivery system available—levels far below even Sweden's tough radiation standards. And the exclusive EvenHeat™ system makes sure every single part of you is warmed evenly—providing added comfort and true full body detoxification without the worry of excessive exposure to EMR and EF.

Due to Finnleo's patented technology, all Finnleo “Pure Infra” Saunas have EMR levels throughout the sauna room below 2 mG and EF levels below 1 Vm (the lowest in the industry), measured at the point of body contact. Beware: other companies claiming Low EMR have radiation spikes throughout the room (floor, walls, ceiling).

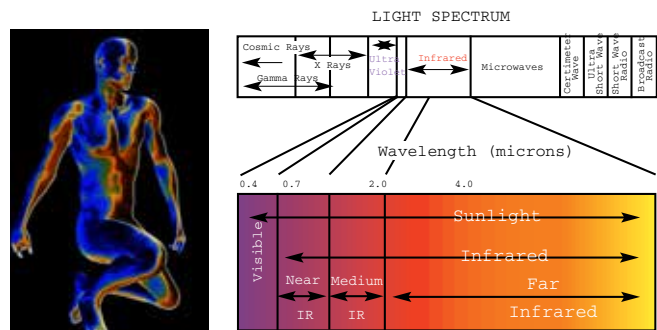
**CarbonFlex** WITH **Pure Infra™** Low EMR Low EF



Even, wall-to-wall heat distribution; no cold spots

### SWEAT YOUR WAY TO A BETTER YOU

In disciplines such as yoga, a daily sweat is acknowledged as one of the single best things you can do to stay healthy. Arteries dilate, improving blood flow throughout the body and relaxing tight or overworked muscles. The production of white blood cells is stimulated, strengthening the immune system. Toxins are flushed out through the skin's pores. In a “Pure Infra” sauna, the ambient air temperature settles at your preset comfort level—while the safest infrared waves possible penetrate deep into your body, warming you inside and out at the same time. This means you can detoxify comfortably and safely for longer periods. And come out feeling stronger, healthier and in better balance.



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## CUSTOM INFRARED OPTIONS

With Finnleo, there are no limits to how your pure sauna experience takes shape. You are free to customize the design of your infrared cabin. Or tailor a best-of-both-worlds wellness center featuring both traditional and infrared comfort from the same fit to measure sauna cabin. Everything will be precut and prebuilt to your exact specifications. And if you need design assistance, your nearest specialty Finnleo dealer will be happy to help—simply visit, call or email us.





## TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom InfraSauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.

## UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Finnleo's custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will pre-cut, size and plan each component to fit your existing sauna cabin. And you'll be able to control both the traditional heater and infrared from a single convenient digital control pad.

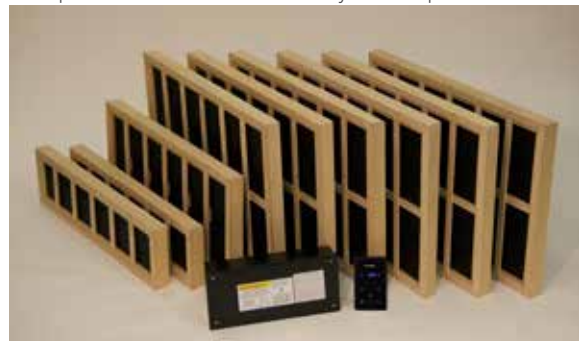
## MODULAR INFRA SAUNA PACKAGE

Our modular InfraSauna package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless steel sauna heater with SaunaLogic2 digital control (Junior heater for saunas less than 150 cubic feet; Designer heater for saunas up to 420 cu.ft.)
- Hand crafted wall and ceiling panels in a select sauna wood of your choice
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels, bench design upgrades, low voltage puck lighting, color light therapy, and more



Infra panels can be ordered for any sauna up to 420 cu. ft.



## FINNLEO SAUNA SPECIFICATIONS

**GENERAL:** Sauna room(s) shall be manufactured by Finnleo Sauna, Inc., 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Finnleo prefab/modular saunas, as well as for Finnleo Custom-Cut material packages.

**WORK TO BE DONE BY OTHERS:** All work set forth below will be included under other sections for the specifications:

**For all Finnleo sauna types:**

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

**For Finnleo Custom-Cut saunas:**

4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

**CODE REQUIREMENTS:** All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

**TYPE CONSTRUCTION: FINNLEO CUSTOM CUT MATERIAL PACKAGES** (for installation on previously framed walls)

**Wall framing shall be on 16" centers.** Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

**Walls and ceiling** shall be insulated with minimum R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Finnleo).

**When ordering:** sauna material package, shall be Finnleo model CC\_\_\_\_\_. Provide interior dimensions of the framed space, indicate direction of ceiling joists, jamb width and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Boards to be blind nailed using 18g galvanized brad nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

**TYPE CONSTRUCTION: FINNLEO PANEL-BUILT SAUNA PACKAGES** (free-standing, modular units).

No framed walls are required for Finnleo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing (for larger commercial size saunas framing is 2" x 3"), insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, kiln dried, Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or other finishes.

**TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES:** Shall be preassembled by Finnleo. Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of kiln-dried, clear Abachi, 1" x 4" nominal with 1/2" spacing. Alternative wood choice: kiln-dried, clear, all-vertical-grain Western Red Cedar or Canadian Hemlock. Internal framing of 2" x 4" SPF (or 2" x 4" cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2" x 4" SPF or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches is available, and H-leg bench supports on benches 8' and longer is standard. Standard bench heights are 18" (lower) and 35" (upper). All wood surfaces that touch the sauna floor (heater guard, H-legs, arm rests) include adjustable feet to adjust to floor slope and keep dry.



**BACKRESTS:** S4S clear Abachi (or Cedar, or Hemlock) with optional heat-treated alder accents.

**INTERIOR AND EXTERIOR TRIM:** Corner and cove molding of clear, kiln-dried Abachi (or Cedar, or Hemlock). Panel-Built saunas also include fascia of same material.

**HEATER GUARD RAIL:** Shall be constructed of clear Abachi (or Cedar, or Hemlock) to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

**DOOR:** Shall be Finnleo Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1 1/2" thick clear, vertical grain clear Canadian Hemlock door jamb. AG doors are available in five sizes. Standard door for Custom Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 20", 30" and 36" wide. Alternative doors are Finnleo Model DF (clear, all vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on clear Canadian Hemlock jamb—available in 20", 24", 30" and 36" widths.

**HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE:** All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Finnleo Custom Cut saunas handicap door size is 36" x 80"; for Finnleo Panel-built saunas handicap door size is 36" x 72".

**SAUNA HEATER:** Shall be Finnleo Model \_\_\_\_\_, sized according to the size room as shown on page 64-65. Heater shall be UL listed. Shall include olivine igneous rocks. Optional floor stand adaptable with Vena models.

**CONTROLS:** Shall be Finnleo Model \_\_\_\_\_, UL listed, and matched with heater according to charts on page 70-73.

**FLOOR:** Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Abachi (or Cedar, or Hemlock) is provided for walk area in front of benches. Optional full-floor duckboards or Dri-Dek antibacterial snap-lock flooring.

**LIGHT:** Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

**ACCESSORIES:** All sauna packages include standard accessories of thermometer, bucket, ladle, headrests, backrests, duckboards. A wide range of additional accessories are available.

**WARRANTY:** All Finnleo sauna rooms, sauna heaters, and controls have a five-year limited warranty (one year for commercial saunas) against defects in material and workmanship. For further information regarding the Finnleo warranty, please contact Finnleo or your local authorized Finnleo dealer.

**DESIGN ASSISTANCE:** Finnleo's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steambaths and steam generators. Free CAD design service available.

**HANDICAP ACCESSIBILITY:** Most of Finnleo's panel-built and custom-cut saunas can be made handicap accessible. Contact Finnleo for assistance.

Finnleo reserves the right to change specifications and design without notice.

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Finnleo reserves the right to change specifications and design without notice.

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# FINNLEO'S COMPLETE LINE OF SAUNA PRODUCTS

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